



# 12" LOC SEAM / LOC SEAM 360 PANEL SPECIFICATIONS

## 1. PRODUCT NAME

American Loc Seam panel for roof applications.

## 2. MANUFACTURER

### AMERICAN BUILDINGS COMPANY

1150 State Docks Road  
Eufaula, Alabama 36027  
Phone: (334) 687-2032

## 3. PRODUCT DESCRIPTION

These standing seam roof panels offer a flat profile, with minor striations and optional pencil ribs, for an attractive appearance on higher pitched roofs. Loc Seam panels are seamed electrically and Loc Seam 360 panels have full 360 degree rolled seams formed with an electrical seaming machine. Minimum roof slope for the Loc Seam/Loc Seam 360 roof panels is ¼ to 12.

**Basic Use:** A roof covering system for new or retrofit construction.

**Materials:** Loc Seam panels are available in 24 or 22 gage 50,000 psi in either G90 zinc-coated (galvanized) steel or aluminum-zinc alloy-coated (AZ50 or AZ55) steel. Pre-painted panels have American Buildings Company SmartKote® (PVDF) Finish.

Panel clips for the Loc Seam panels are two part assemblies. The tab portions are a nominal 2-3/8" or 3-1/8" (for thermal blocks) in height and 3" in width, die formed 24 gage aluminum coated steel. The bases are die formed 18 gage zinc-coated (galvanized) steel. Expansion capability is 1-1/4". Loc Seam panel sidelaps have factory applied mastic, SikaLastomer-511 or equal. Its composition is 85% solids by weight. Service temperature range is -60°F to + 220° F.

Endlaps, roof flashing laps, ridges, and eave closures are sealed with tape mastic, Sika Sika-Tape TC-95 or equal. The material is non-staining, non-corrosive, non-toxic and non-volatile. Composition is 100% solid isobutylene tripolymer tape. Service temperature is -60°F to + 212° F.

**Caulk:** Eaves, ridge and eave closures are sealed with non-skinning butyl caulk, SikaLastomer-511 or equal. Its composition is 85% solids by weight. Service temperature range is -60°F to 220°F. All gutter and downspout joints, and roof accessories are sealed with polyurethane caulk, Sika, SikaFlex 219LM or equal. It meets or exceeds Federal specification TT-S-00230C, Type II, Class A.

**Fasteners:** All fasteners for panel to secondary framing and panel to panel will be one of the following EPDM washer head screws.

Roof fasteners shall be No. 14 x 1" self-drilling carbon steel screws with a molded zinc alloy hex washer head.

Loc Seam panel clips are attached to the purlins with self-drilling carbon steel screws No. 12 x 1-1/4" hex head, cadmium or zinc plated.

Maximum "over the purlin" insulation thickness allowed with these panels is 4" without thermal blocks and 8" with thermal blocks and tall clips.

## 4. TECHNICAL DATA

The Loc Seam panel has received a Class 90 Wind Uplift rating by Underwriters Laboratories when tested in accordance with test procedure UL 580. The Loc Seam roof panel has been tested in accordance with ASTM E1592 and CEGS 07416. This panel has also been tested in accordance with Air Infiltration, ASTM E1680, ASTM E283 and Water Penetration, ASTM E1646, ASTM E331. This panel has received a Class A fire rating when tested in accordance with test procedure ASTM E108.

The Loc Seam 360 panel has received a Class 90 Wind Uplift rating by Underwriters Laboratories when tested in accordance with test procedure UL 580. The Loc Seam 360 roof panel has been Factory Mutual and Miami-Dade County approved and also tested in accordance with Wind Uplift ASTM E1592 and CEGS 07416. This panel has been tested in accordance with Air Infiltration, ASTM E1680 and Water Penetration, ASTM E1646. This panel has been approved for SREF (SSTD-97) Impact Testing. This panel has received a Class A fire rating when tested in accordance with test procedure ASTM E108.

## 5. INSTALLATION

Panels are joined at the sidelap with an interlocking seam. Panel sidelaps are seamed by a special electrical seaming machine. Sidelap sealer is factory applied. Roof systems are installed by American Buildings Company Authorized Builders. Installation may be incorporated with a light gage structural system.

## 6. AVAILABILITY

For availability, contact:

### AMERICAN BUILDINGS COMPANY

## 7. WARRANTY

Thirty-five year material and twenty year weathertightness warranties are available.

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## PANEL SPECIFICATIONS

### 8. MAINTENANCE

Only normal routine maintenance is required over the life of the panels.

### 9. TECHNICAL SERVICES

For information, contact:

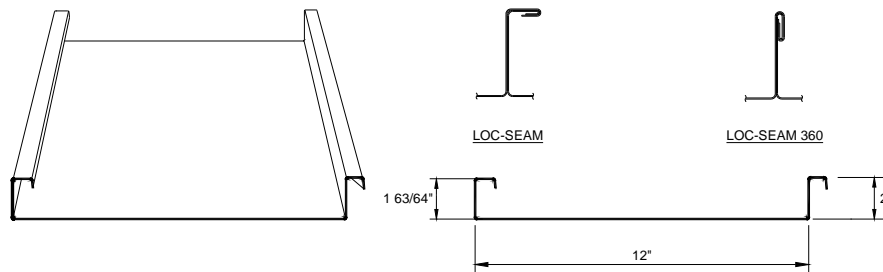
**AMERICAN BUILDINGS COMPANY**

### 10. PRODUCT NOTES

A certain amount of waviness called "oilcanning" may exist in this panel. Minor waviness of the panel is not sufficient

cause for rejection, because oilcanning does not affect the structural integrity of the panel.

Loc Seam Panels in general are known for their tendency to rumble in high winds if insulation is not used. An insulation spacer strip (FS-1) should be used along the roof purlins whenever insulation is not required in the roof system. American Buildings Company reserves the right to revise all standard specifications and information. American Buildings Company regularly updates its published "Standard Specifications" on the American Buildings web site, [www.americanbuildings.com](http://www.americanbuildings.com), which supercede and replace any previously published standard specifications of American Buildings Company.



PANEL PROFILE

CROSS SECTION

Engineering Properties of American Buildings Company 12" LocSeam Panel (ASD)													
Designated Gage of Steel	Steel Yield KSI	Base Metal Thick. (In.)	Total Thick. (In.)	Panel Base Metal Weight (lbs. / ft. <sup>2</sup> )	Top In Compression			Bottom In Compression			Fb KSI		
					Ix (In. <sup>4</sup> / ft.)	Sx (In. <sup>3</sup> / ft.)	Ma K-IN. / ft.	Ix (In. <sup>4</sup> / ft.)	Sx (In. <sup>3</sup> / ft.)	Ma K-IN. / ft.			
24 Ga.	50	0.0225	0.0241	1.38	0.204	0.130	3.91	0.098	0.081	2.44	30		
22 Ga.	50	0.0300	0.0316	1.84	0.281	0.182	5.45	0.146	0.125	3.76	30		
Gage of Panel	No. of Spans	Load Type	Maximum Total Uniform Load in PSF										
			Span Lengths, Ft.										
			1.50	2.00	2.50	3.00	3.50	4.00	4.50	5.00			
24 Ga.	1	POS	1158 B	652 B	417 B	290 B	213 B	163 B	129 B	104 B			
	2	POS	613 B+S	368 B+S	244 B+S	172 B+S	128 B+S	99 B+S	79 B+S	64 B+S			
	3	POS	722 B+S	443 B+S	296 B+S	211 B+S	158 B+S	122 B+S	97 B+S	79 B+S			
	4	POS	688 B+S	419 B+S	279 B+S	199 B+S	148 B+S	115 B+S	91 B+S	74 B+S			
22 Ga.	1	POS	1616 B	909 B	582 B	404 B	297 B	227 B	180 B	145 B			
	2	POS	977 B+S	580 B+S	381 B+S	269 B+S	199 B+S	154 B+S	122 B+S	99 B+S			
	3	POS	1164 B+S	703 B+S	467 B+S	331 B+S	246 B+S	190 B+S	151 B+S	123 B+S			
	4	POS	1105 B+S	663 B+S	439 B+S	311 B+S	231 B+S	178 B+S	142 B+S	115 B+S			
Engineering Properties of American Buildings Company 12" LocSeam 360 Panel (ASD)													
Designated Gage of Steel	Steel Yield KSI	Base Metal Thick. (In.)	Total Thick. (In.)	Panel Base Metal Weight (lbs. / ft. <sup>2</sup> )	Top In Compression			Bottom In Compression			Fb KSI		
					Ix (In. <sup>4</sup> / ft.)	Sx (In. <sup>3</sup> / ft.)	Ma K-IN. / ft.	Ix (In. <sup>4</sup> / ft.)	Sx (In. <sup>3</sup> / ft.)	Ma K-IN. / ft.			
24 Ga.	50	0.0225	0.0241	1.38	0.177	0.104	3.11	0.084	0.074	2.21	30		
22 Ga.	50	0.0300	0.0316	1.84	0.242	0.150	4.51	0.126	0.112	3.37	30		
Gage of Panel	No. of Spans	Load Type	Maximum Total Uniform Load in PSF										
			Span Lengths, Ft.										
			1.50	2.00	2.50	3.00	3.50	4.00	4.50	5.00			
24 Ga.	1	POS	920 B	518 B	331 B	230 B	169 B	129 B	102 B	83 B			
	2	POS	594 B+S	348 B+S	227 B+S	160 B+S	118 B+S	91 B+S	72 B+S	58 B+S			
	3	POS	715 B+S	425 B+S	280 B+S	197 B+S	146 B+S	113 B+S	90 B+S	73 B+S			
	4	POS	676 B+S	400 B+S	263 B+S	185 B+S	137 B+S	106 B+S	84 B+S	68 B+S			
22 Ga.	1	POS	1335 B	751 B	481 B	334 B	245 B	188 B	148 B	120 B			
	2	POS	927 B+S	538 B+S	350 B+S	245 B+S	181 B+S	139 B+S	110 B+S	89 B+S			
	3	POS	1125 B+S	660 B+S	432 B+S	303 B+S	225 B+S	173 B+S	137 B+S	111 B+S			
	4	POS	1061 B+S	621 B+S	405 B+S	284 B+S	210 B+S	162 B+S	128 B+S	104 B+S			

- The panels are checked for bending (B), shear (S), combined bending and shear (B+S) and deflection (D). The controlling check is noted in the table. Deflection is limited to span/60.
- Section Properties are calculated in accordance with the 2012 North American Specification for the Design of Cold-Formed Steel Structural Members.
- Minimum yield strength of 24 and 22 gage steel is 50,000 psi.
- Steel panels are either aluminum-zinc alloy or G-90 coated. The base metal thickness is used in determining section properties.
- Positive load (POS) is applied inward toward the panel supports and is applied to the outer surface of the full panel cross-section.