

Product Manual - Loc Seam - Roof Covering

IN03/GA, Basic Parts and Pieces
RC01/GA, Detail at Sidelap
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RC35/GA, Roof Panel at Ridge/Highside
RC36A/GA, Loc Seam 360 Panel Electric Seamer Seaming Detail
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RC68A/GA, Loc Seam/Loc Seam 360 Panel Hand Seamer Tool
RC68/GA, Loc Seam/Loc Seam 360 Clip Seamer
RC91/GA, Erection Notes



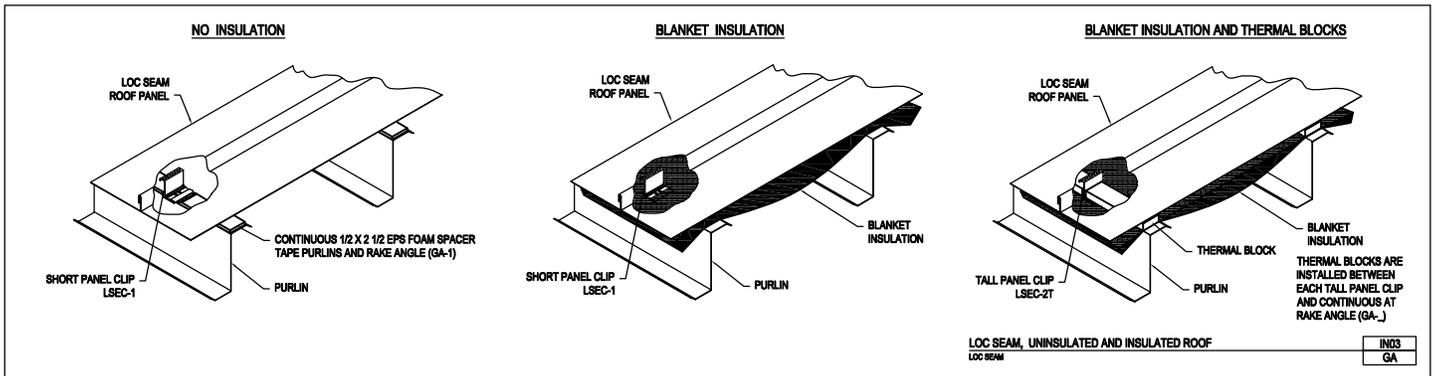
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BUILDINGS**

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PRODUCT MANUAL

LOC SEAM PANEL

Basic Parts and Pieces
Loc Seam Roof
IN03/GA

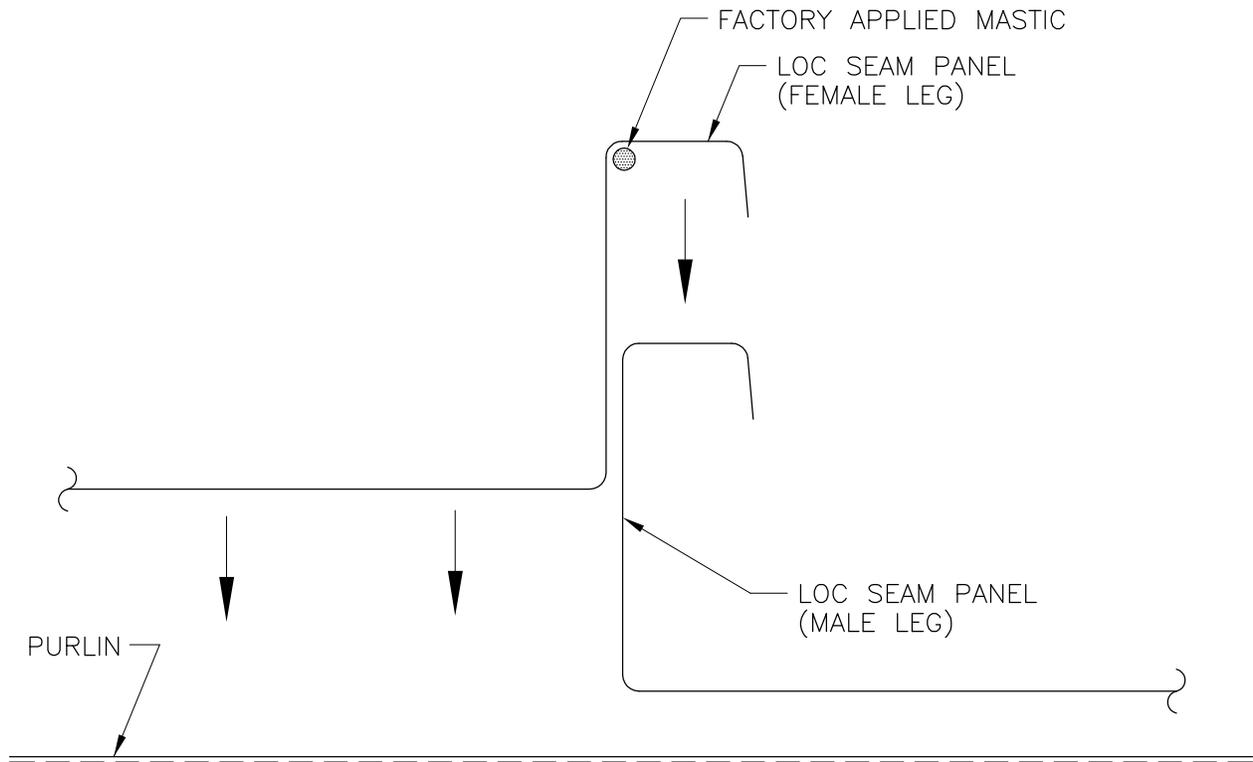


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Revised: 7-27-2017

Detail at Sidelap
Loc Seam Panel
RC01/GA



DETAIL AT SIDELAP
LOC SEAM

RC01
GA

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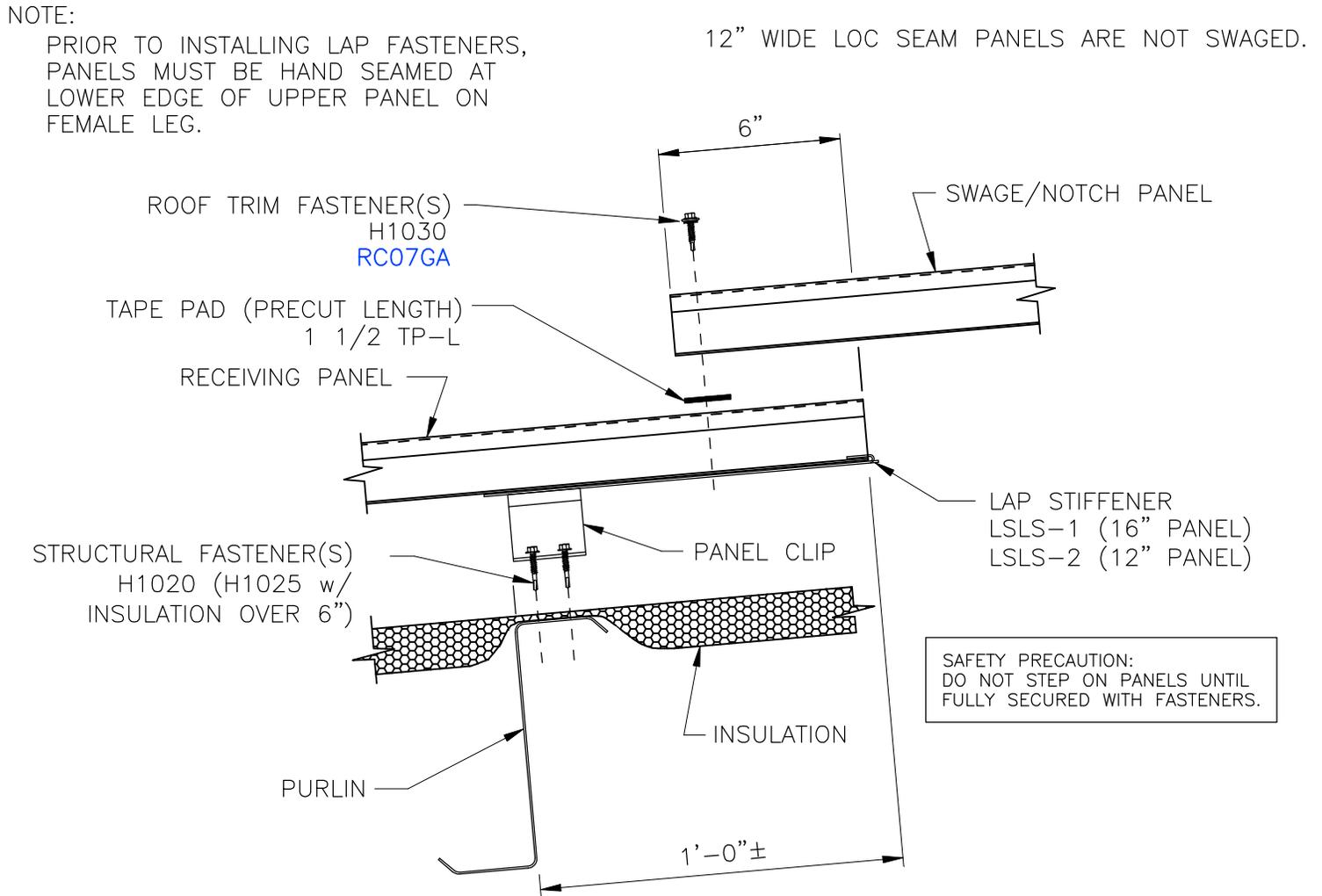
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LOC SEAM PANEL

Roof Panel Endlap
Loc Seam Panel
RC06/GA



ROOF PANEL ENDLAP
LOC SEAM

RC06
GA

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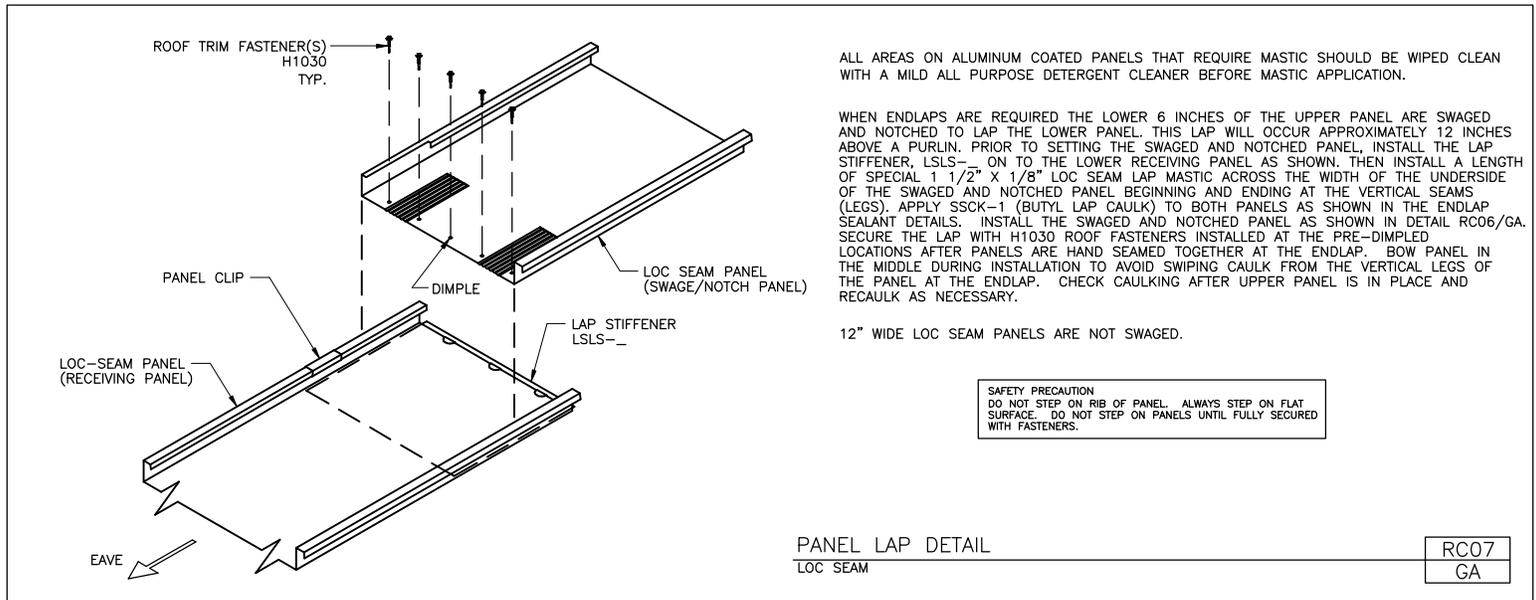
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PRODUCT MANUAL

LOC SEAM PANEL

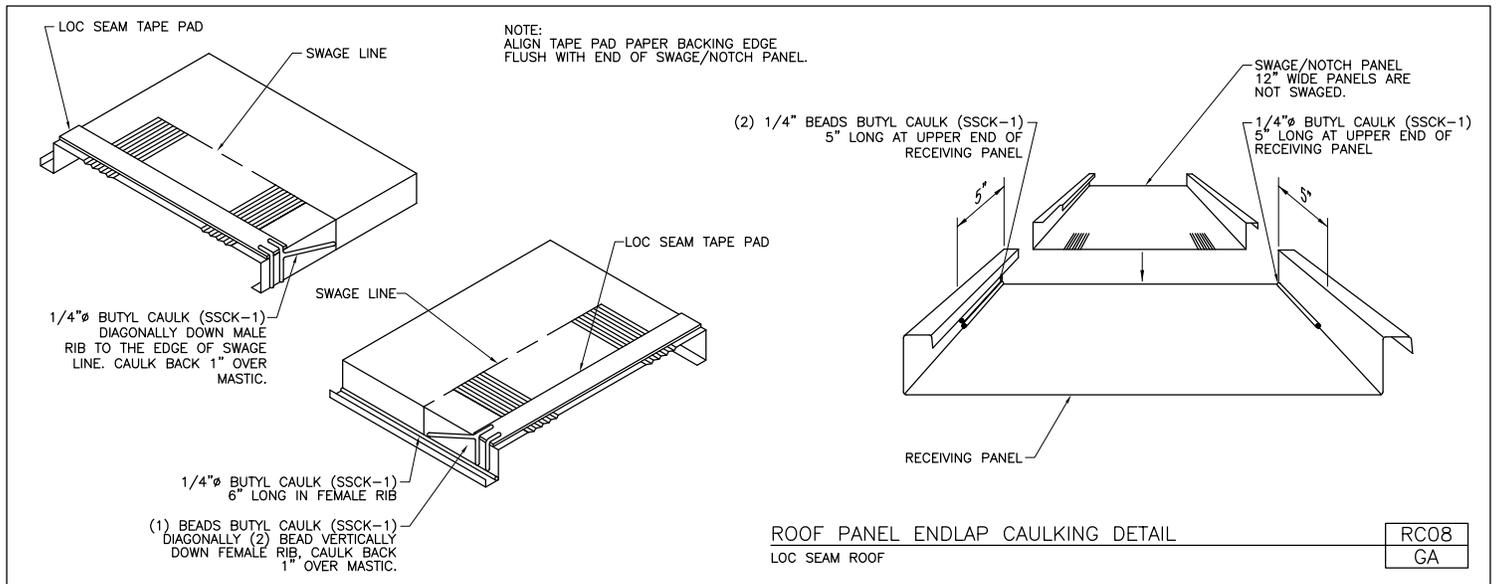
Panel Lap Detail
Loc Seam Panel
RC07/GA



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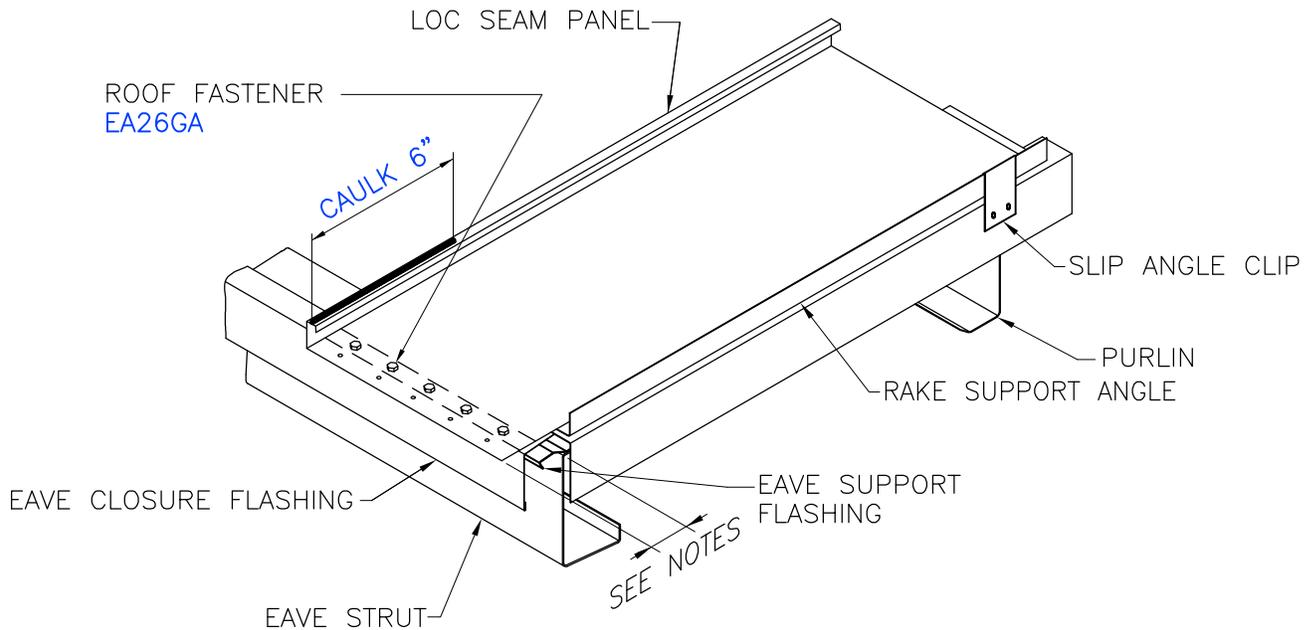
Roof Panel Endlap Caulking Detail
Loc Seam Panel
RC08/GA



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First Panel Installation (Universal Rake)
Loc Seam Panel
RC11/GA



AFTER INSULATION IS IN PLACE ALIGN RAKE SUPPORT ANGLE (RSA-1) WITH RAKE GABLE ANGLE. HOOK SLIP ANGLE CLIP (CL-21) OVER VERTICAL LEG OF RAKE SUPPORT ANGLE AND ATTACH SLIP ANGLE CLIP TO GABLE ANGLE AT EACH PURLIN LOCATION AS SHOWN. PRE-PLAN STARTING AND FINISHING PANEL CUTS SO THAT A 6" MINIMUM PANEL FLAT IS ACHIEVED TO ALLOW PROPER INSTALLATION OF RAKE TRIM. UNLESS NOTED DIFFERENTLY ON THE BUILDING ERECTION DRAWINGS, EXTEND THE LOWER END 3" PAST THE BACK SIDE OF THE EAVE STRUT (A STRING LINE EXTENDED OUT FROM THE EAVE STRUT WILL HELP KEEP THE PANEL OVERHANG STRAIGHT). REMOVE PAPER BACKING FROM APPROXIMATELY 2 FEET OF EAVE MASTIC AND INSTALL ACCORDINGLY.

FIRST PANEL INSTALLATION (UNIVERSAL RAKE)
LOC SEAM

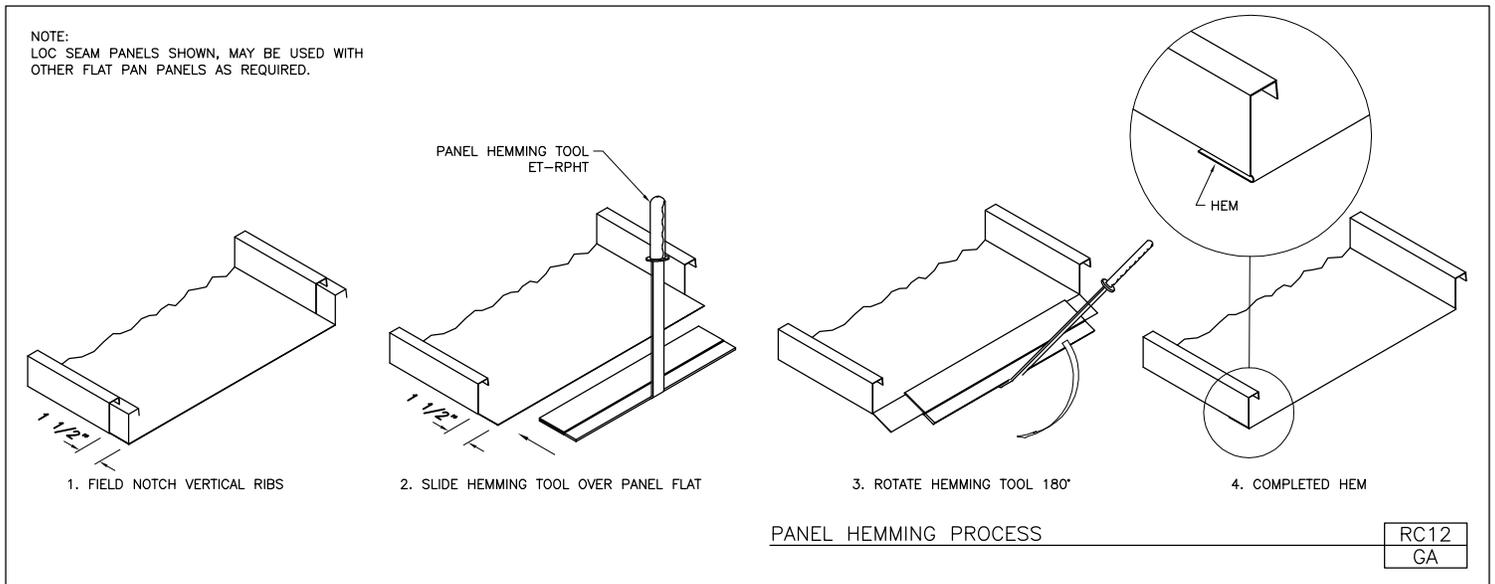
RC11
GA

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Panel Hemming Process

RC12/GA



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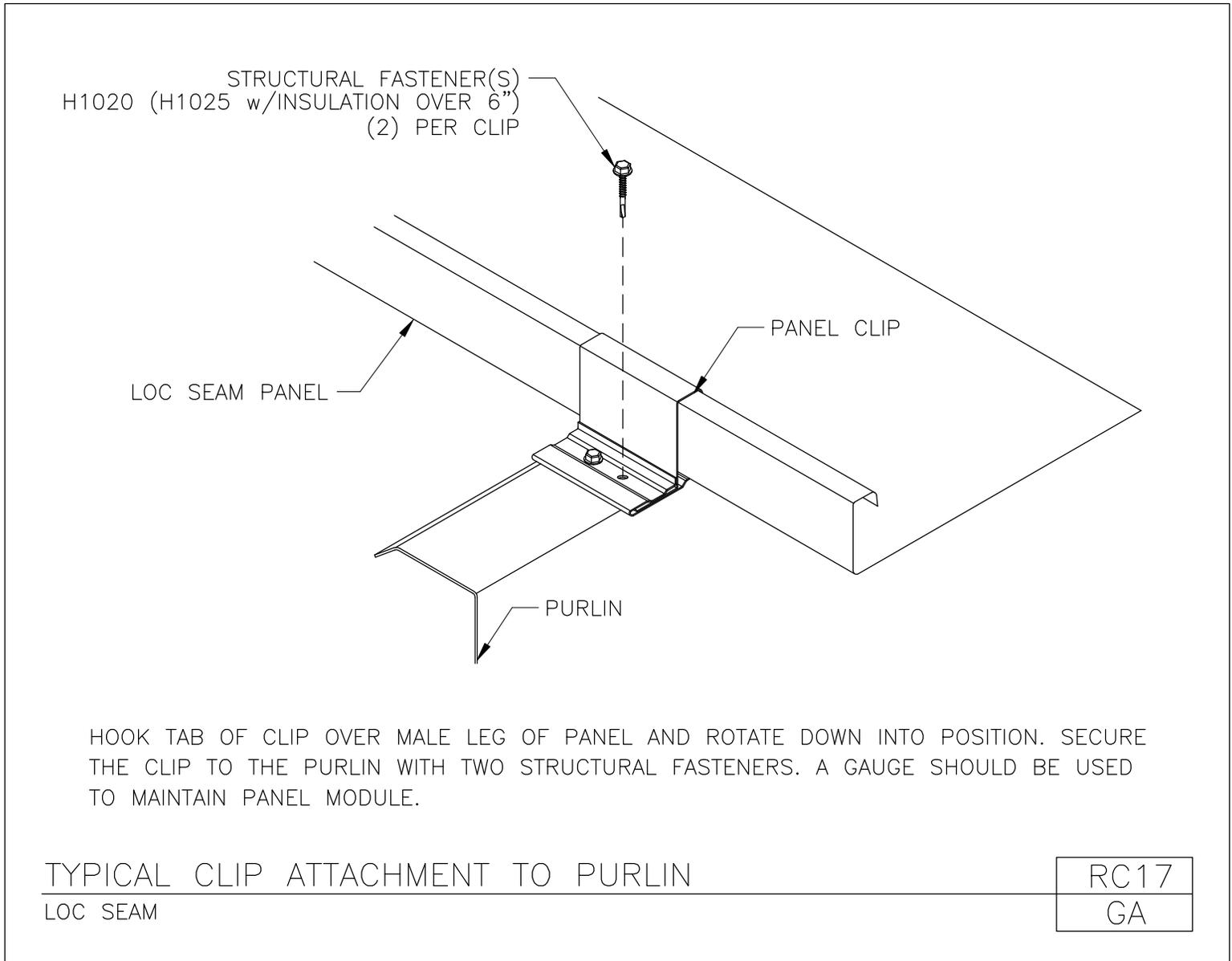
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Typical Clip Attachment to Purlin

Loc Seam Panel

RC17/GA



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PRODUCT MANUAL

LOC SEAM PANEL

Panel Clip Installation

Loc Seam Panel

RC18/GA

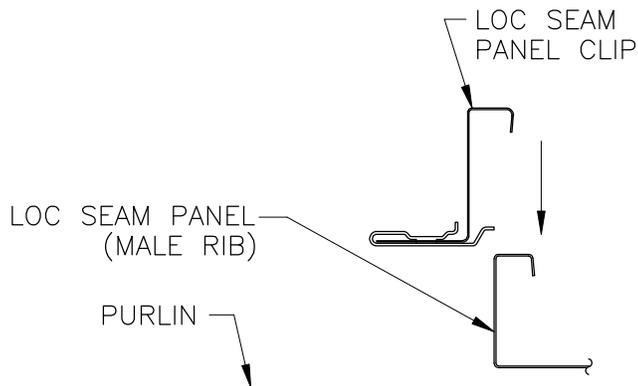


FIGURE 1

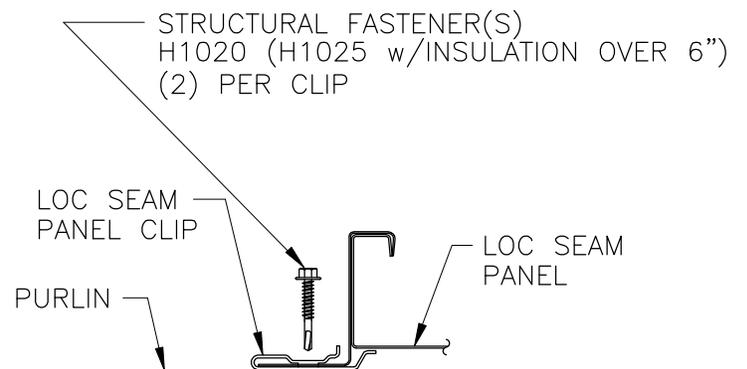


FIGURE 2

INSTALLATION OF SUCCEEDING PANELS BEGINS BY INSTALLING THE PANEL CLIP OVER THE LEADING OR MALE RIB OF THE PRECEDING PANEL AS SHOWN IN FIGURE 1 ABOVE. MAKE SURE THAT THE CLIP IS INSTALLED PROPERLY AS SHOWN IN FIGURE 2. THE SLIDING TAB IS CENTERED BEFORE ATTACHING THE CLIP. SECURE THE CLIP TO THE PURLIN WITH TWO STRUCTURAL FASTENERS.

PANEL CLIP INSTALLATION

LOC SEAM PANEL

RC18

GA

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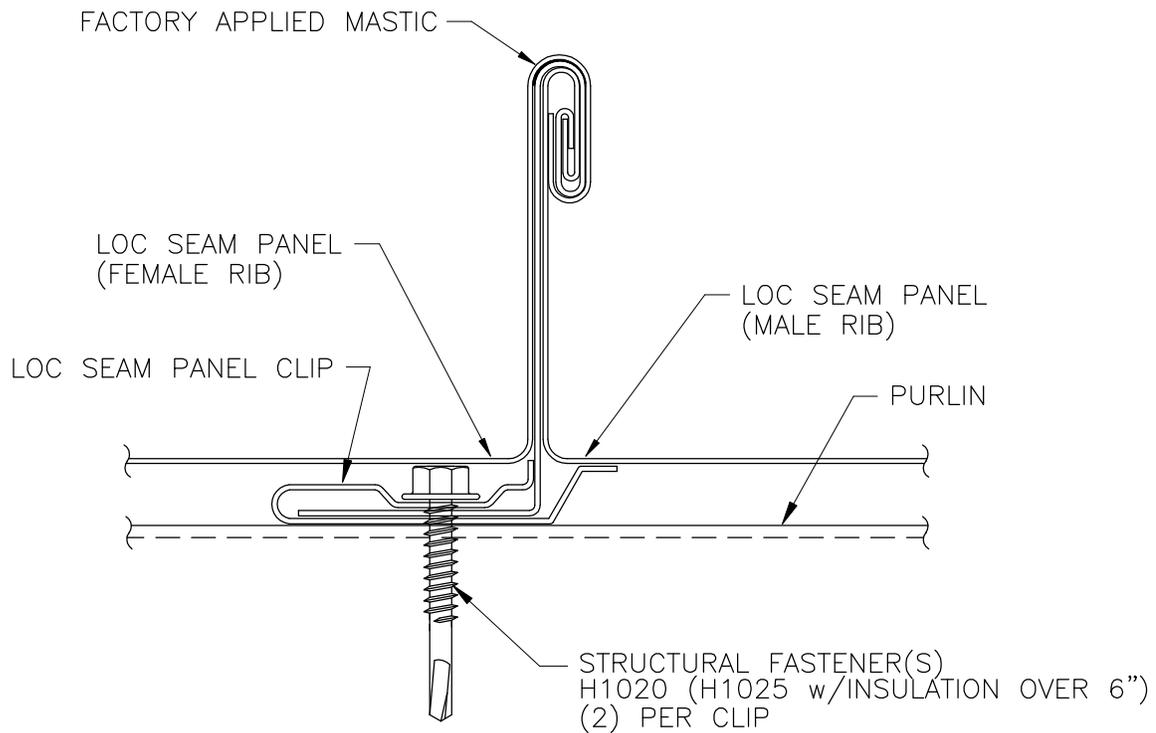
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LOC SEAM PANEL

Detail at Panel Clip
Loc Seam 360 Panel Only
RC19A/GA



INSULATION NOT SHOWN
FOR CLARITY.

DETAIL AT PANEL CLIP
LOC SEAM 360 PANEL ONLY

RC19A
GA

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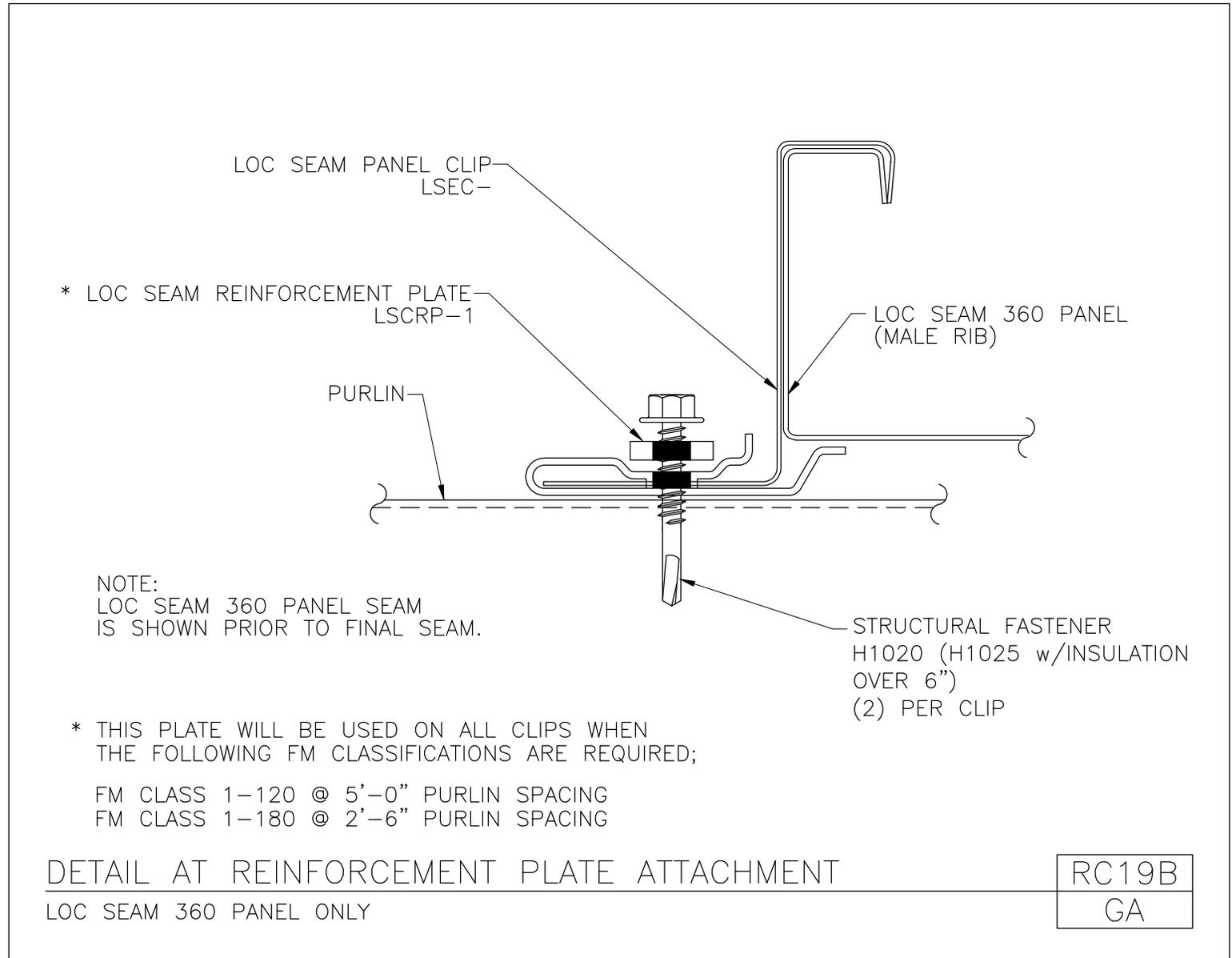
PRODUCT MANUAL

LOC SEAM PANEL

Detail at Reinforcement Plate Attachment

Loc Seam 360 Panel Only

RC19B/GA



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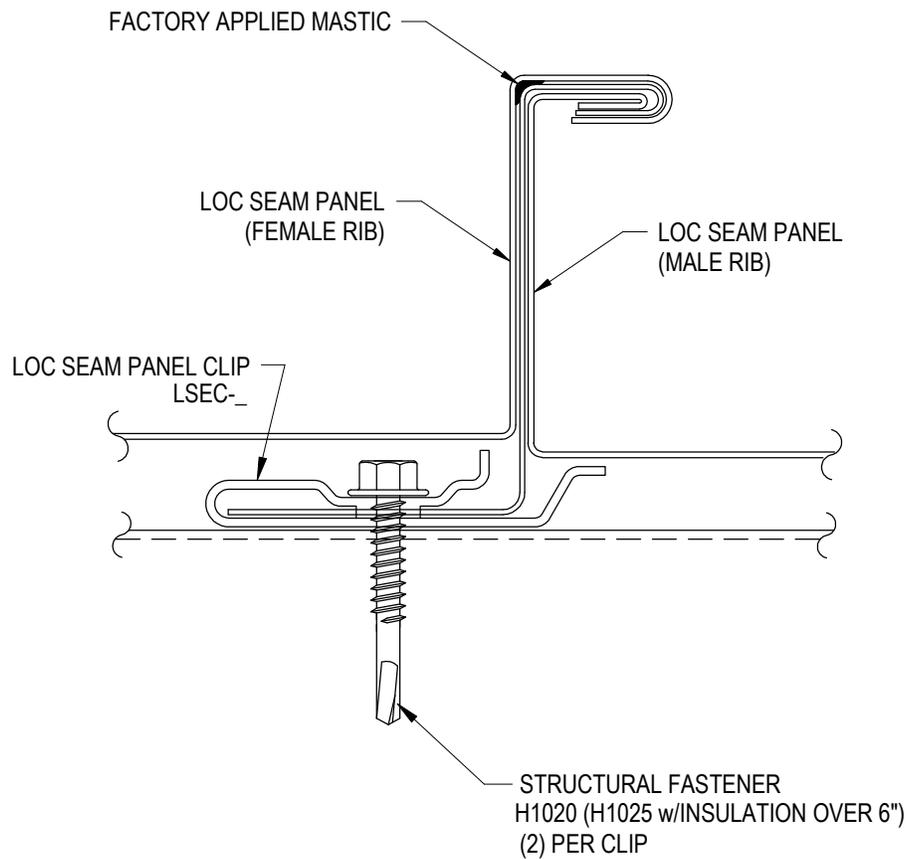
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LOC SEAM PANEL

Detail at Panel Clip
Loc Seam Panel
RC19/GA



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DETAIL AT PANEL CLIP

LOC SEAM PANEL

RC19
GA

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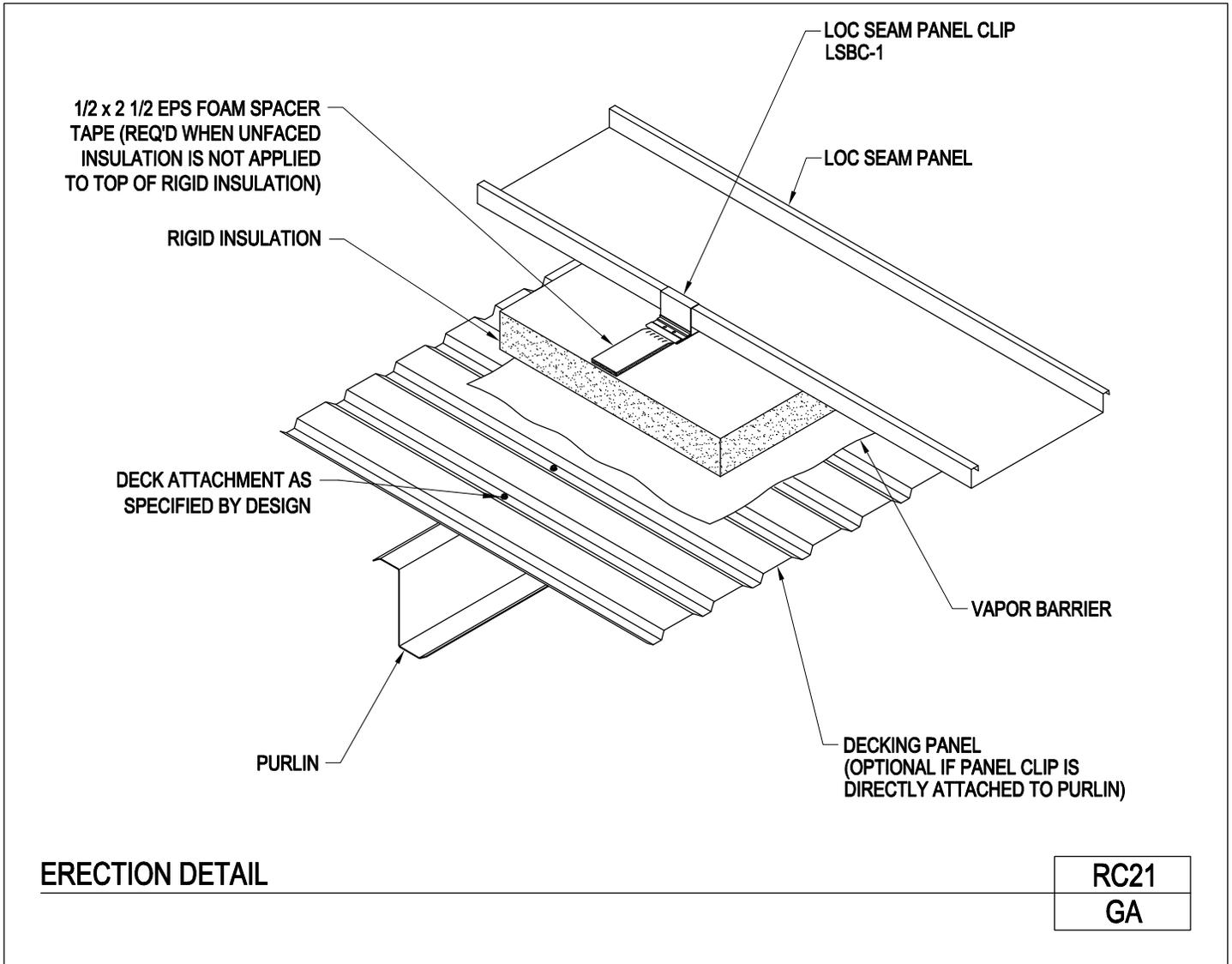
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PRODUCT MANUAL

LOC SEAM PANEL

Erection Detail

RC21/GA



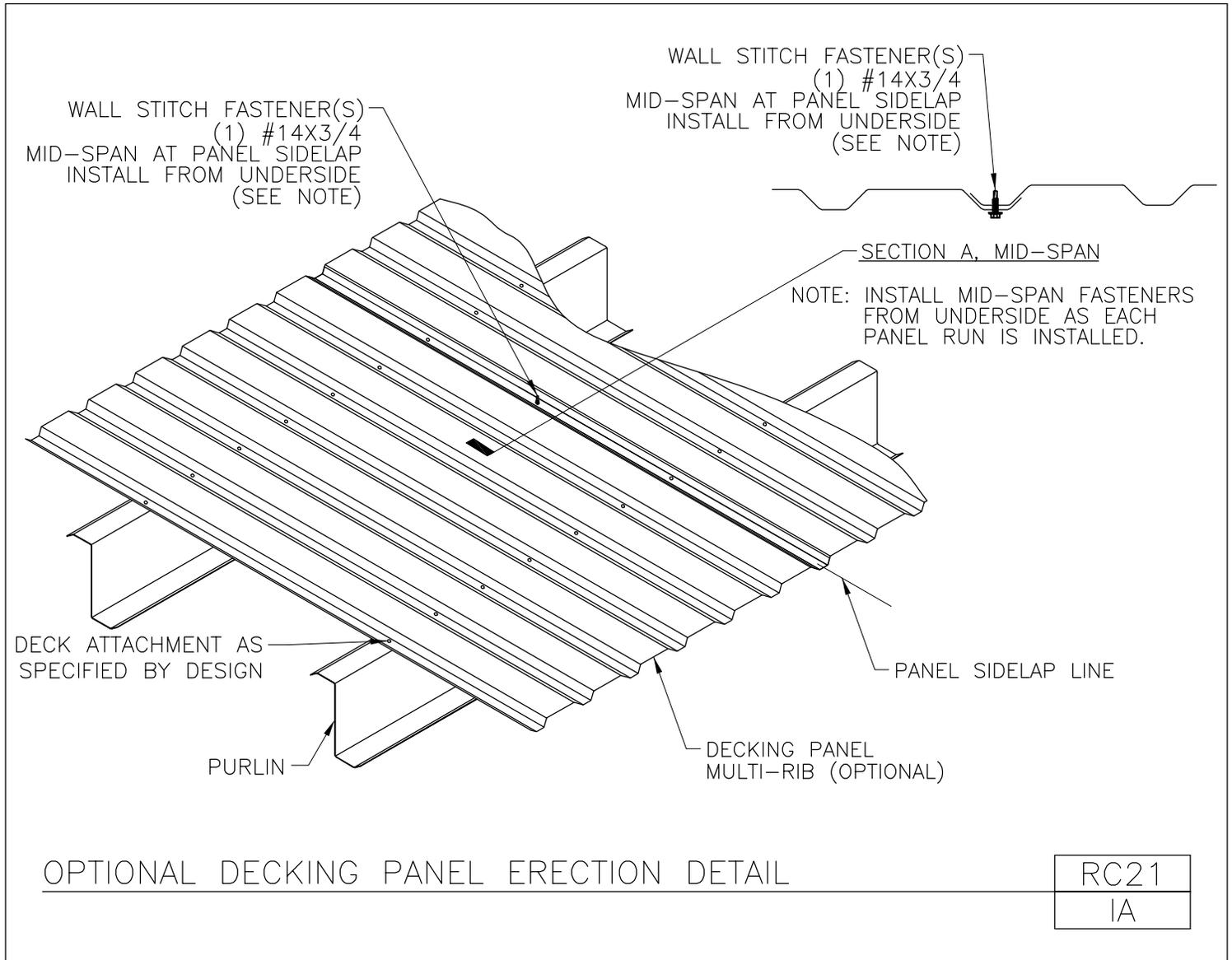
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Optional Decking Panel Erection Detail

RC21/IA



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General Notes
Loc Seam Panel w/ Rigid Insulation
RC24/GA

NOTES

1. WORK THIS DRAWING WITH DETAILS AND INSTRUCTIONS SHOWN ON THE TYPICAL SECTIONS AND DETAILS.
2. THE LENGTH AND TYPE OF LOC SEAM CLIP FASTENERS IS DETERMINED BY THE THICKNESS OF THE RIGID INSULATION AND THE DEPTH OF THE MULTI-RIB PANEL, IF REQUIRED—SEE NOTE 5.
3. FIELD TRIM OVERLAPPING PANEL AT ENDWALL BEYOND EXTERIOR WALL LINE AND BEND UP 1/2" AFTER TRIMMING.
4. WHEN 1" RIGID INSULATION IS REQUIRED, USE THERMAL SPACER EAVE TRIM (TFSET) WITHOUT THE MULTI-RIB PANEL. FOR ALL OTHER EAVE CONDITIONS USE THE EAVE TRIM AND EAVE TRIM SUPPORT AS SHOWN.
5. SEE TALLY SHEET FOR MARK NUMBER AND TYPE OF CLIP FASTENER REQUIRED.
6. THESE FASTENERS REQUIRED ONLY FOR THE MULTI-RIB PANEL AS SHOWN. DECK ATTACHMENT AS SPECIFIED BY DESIGN.

GENERAL NOTES

LOC SEAM W/ RIGID INSULATION

RC24
GA

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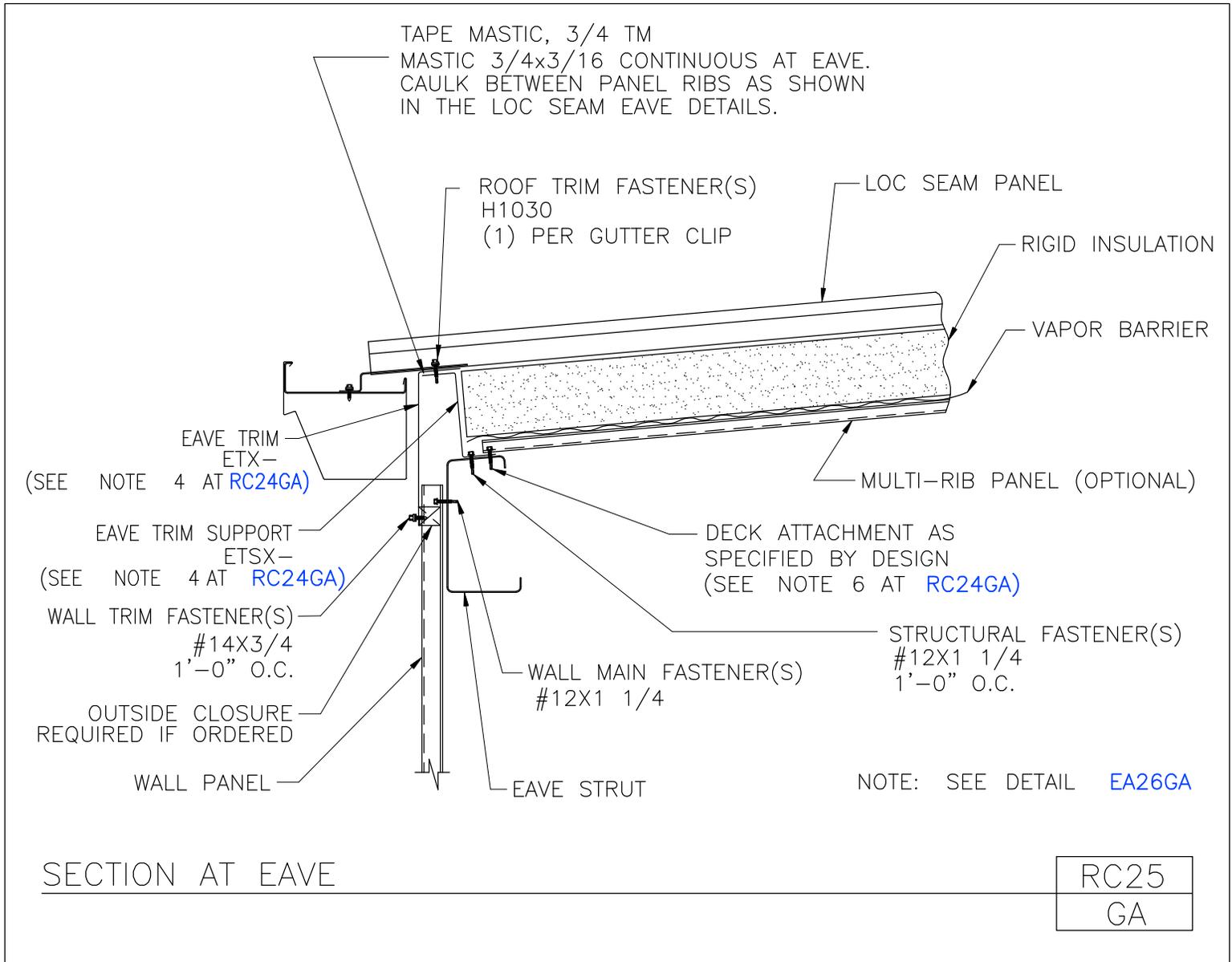
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PRODUCT MANUAL

LOC SEAM PANEL

Section at Eave

RC25/GA



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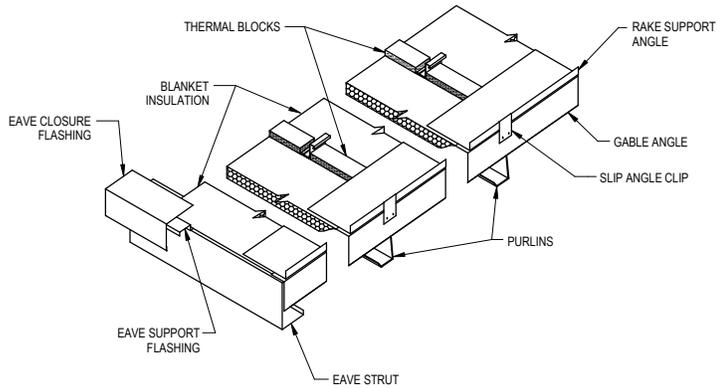
PRODUCT MANUAL

LOC SEAM PANEL

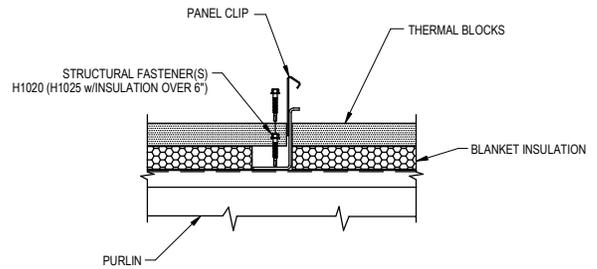
Thermal Block Installation

RC26C/AA

SAFETY PRECAUTION
INSULATION HAS NO LOAD BEARING STRENGTH.
MAINTAIN BODY WEIGHT ON APPROVED SCAFFOLDING
OR SECURED ROOF PANELS.



NOTE:
WALL PANELS NOT
SHOWN FOR CLARITY



THERMAL BLOCK, AN OPTIONAL ACCESSORY FOR THE STANDING SEAM AND LOC-SEAM ROOF PANEL, THERMAL BLOCKS MAY BE USED FOR BETTER INSULATING VALUES, BY PLACING ONE THERMAL BLOCK OVER EACH PURLIN AND HIGH SIDE STRUT (NOT REQUIRED AT LOW EAVE).

THERMAL BLOCK INSTALLATION

RC26C
AA

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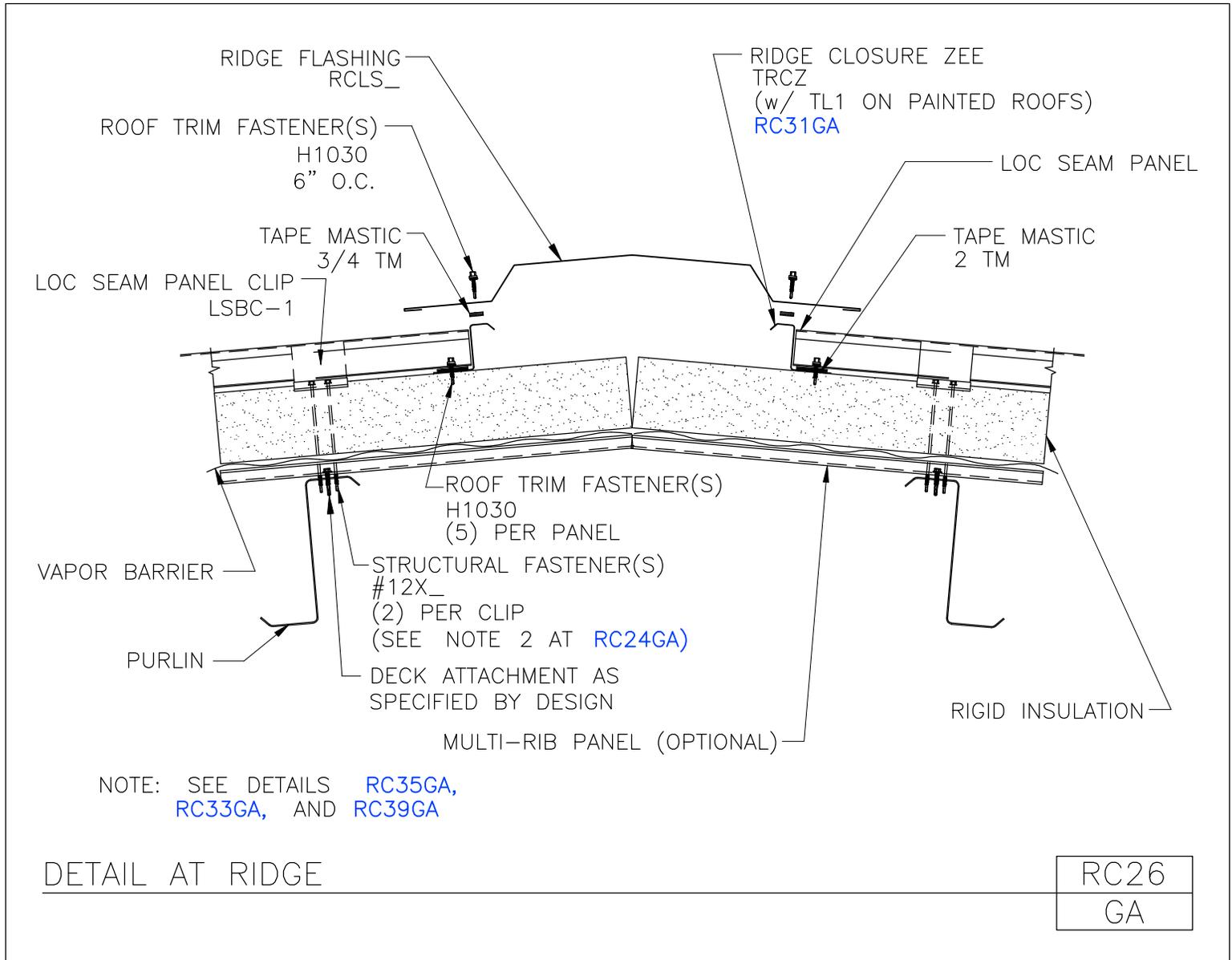
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PRODUCT MANUAL

LOC SEAM PANEL

Detail at Ridge

RC26/GA



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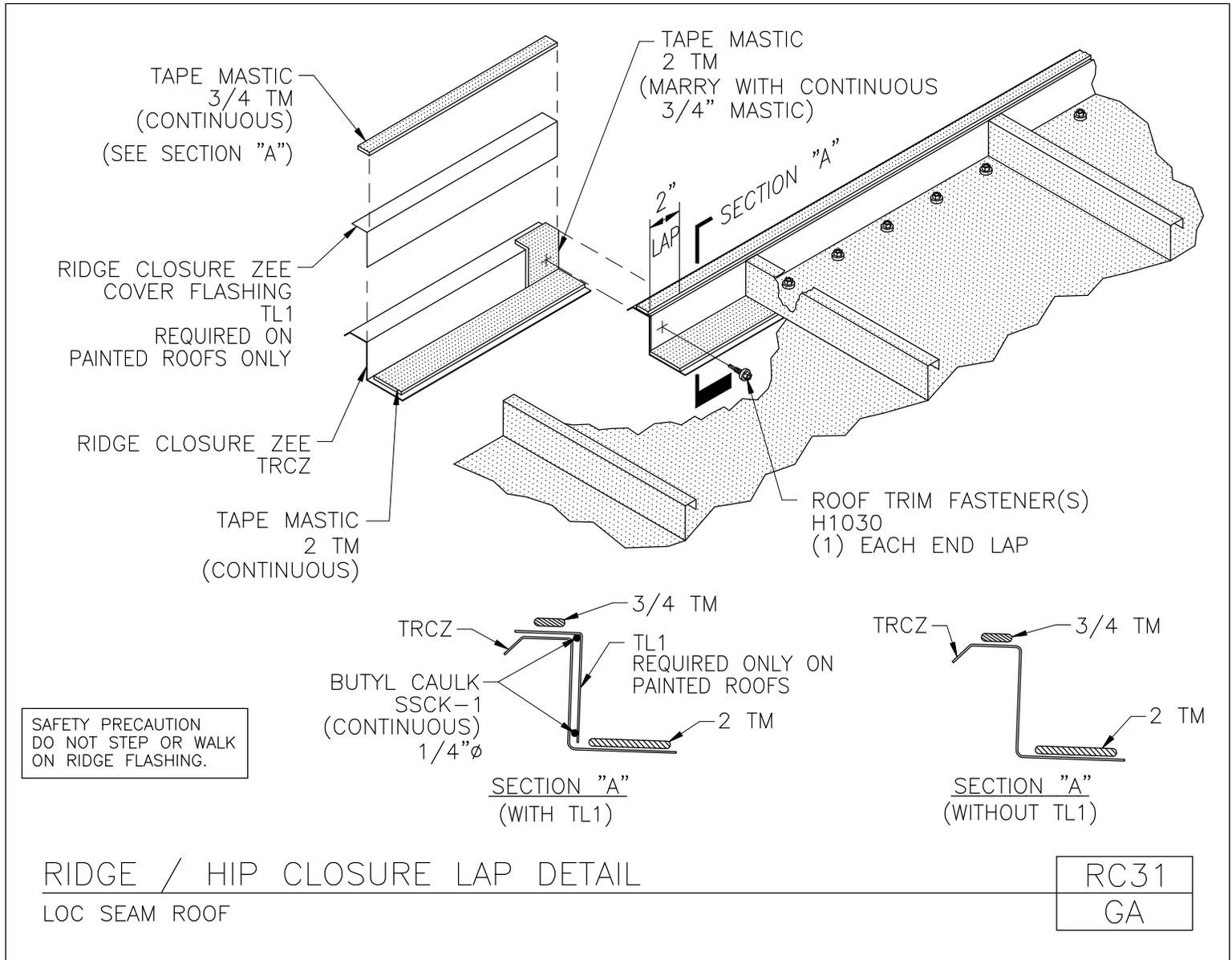
PRODUCT MANUAL

LOC SEAM PANEL

Ridge/Hip Closure Lap Detail

Loc Seam Panel

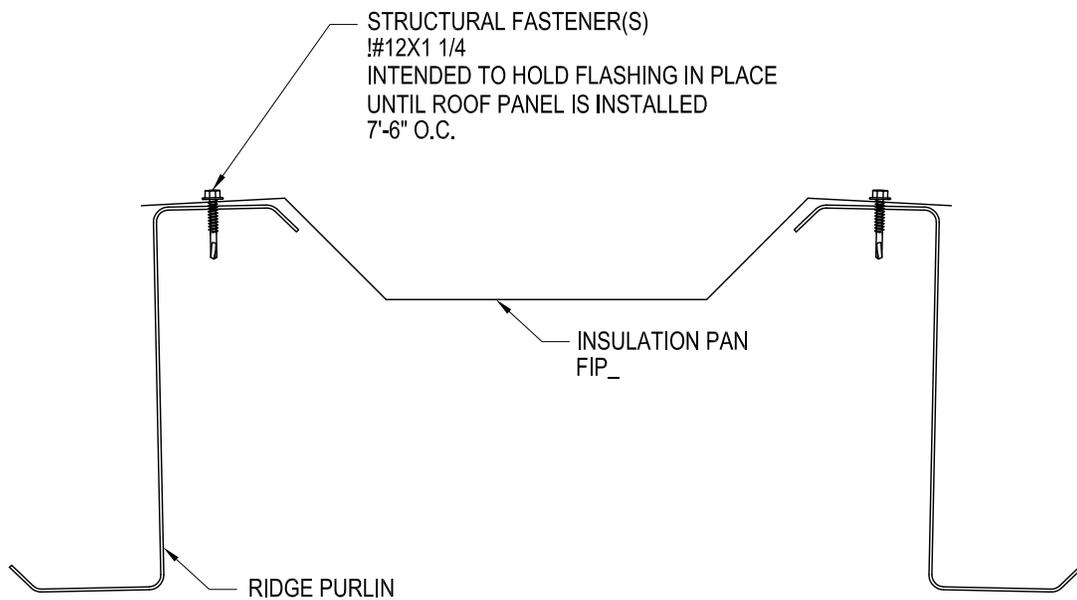
RC31/GA



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Ridge Insulation Pan
Insulation Support Pan for Ridge Condition
RC32/AA



RIDGE INSULATION PAN
INSULATION SUPPORT PAN FOR RIDGE CONDITION

RC32
AA

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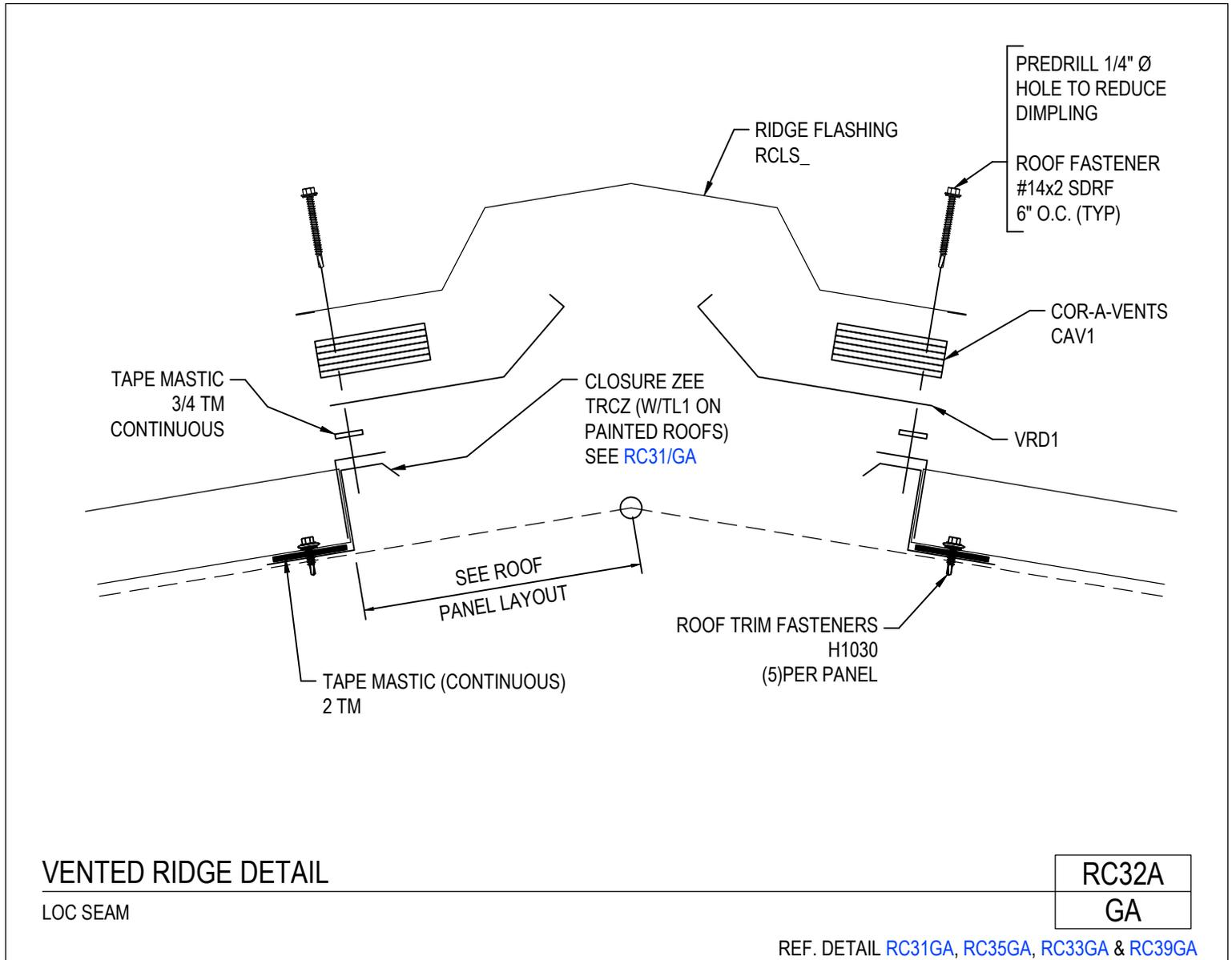
PRODUCT MANUAL

LOC SEAM PANEL

Vented Ridge Detail

Loc Seam

RC32A/GA



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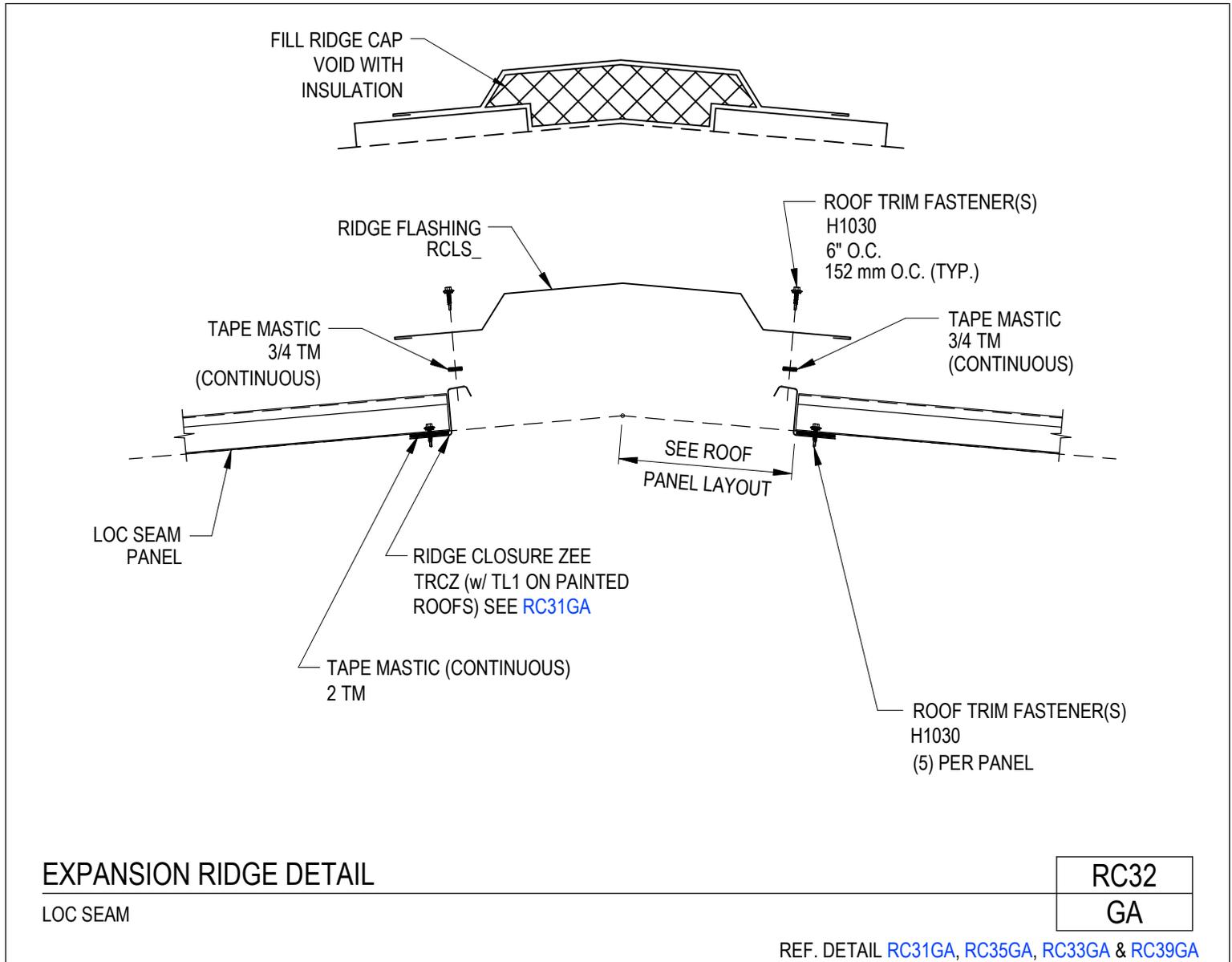
PRODUCT MANUAL

LOC SEAM PANEL

Expansion Ridge Detail

Loc Seam

RC32/GA



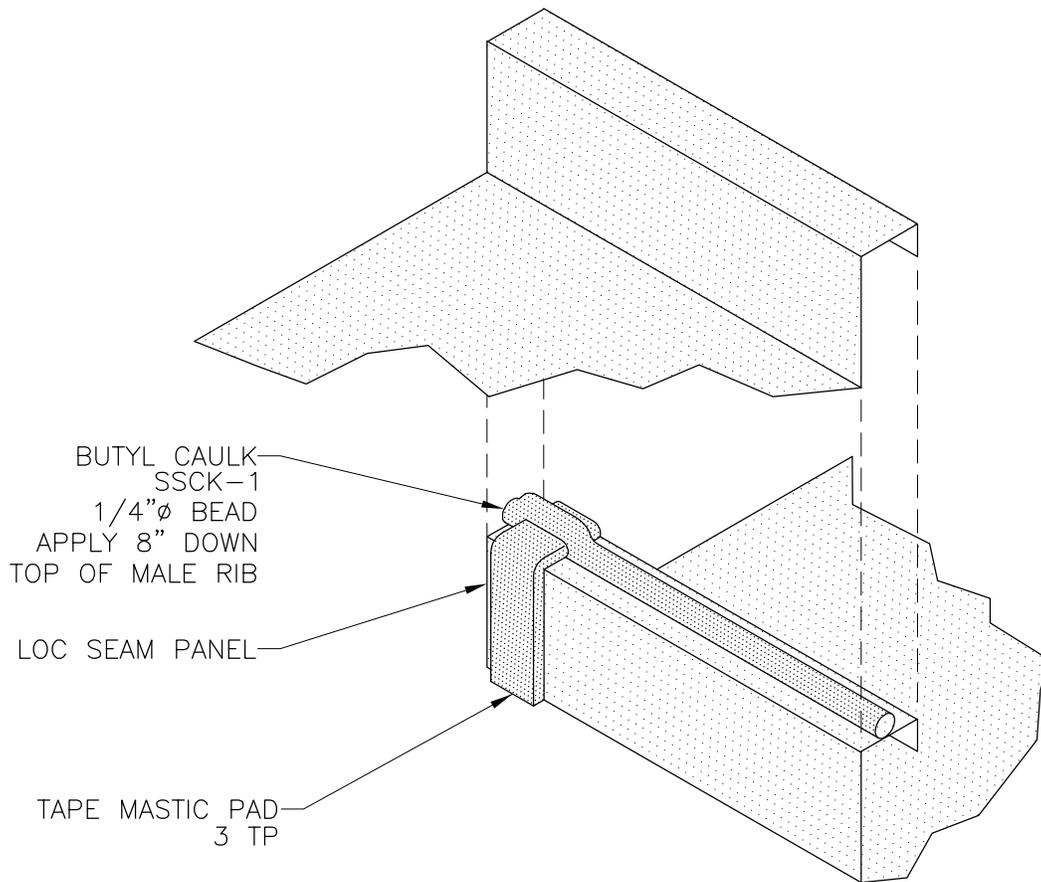
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"Critical" Ridge/Hip/High Side Sealant Detail

Loc Seam Panel

RC35A/GA



"CRITICAL" RIDGE/HIP/HIGH SIDE SEALANT DETAIL

RC35A
GA

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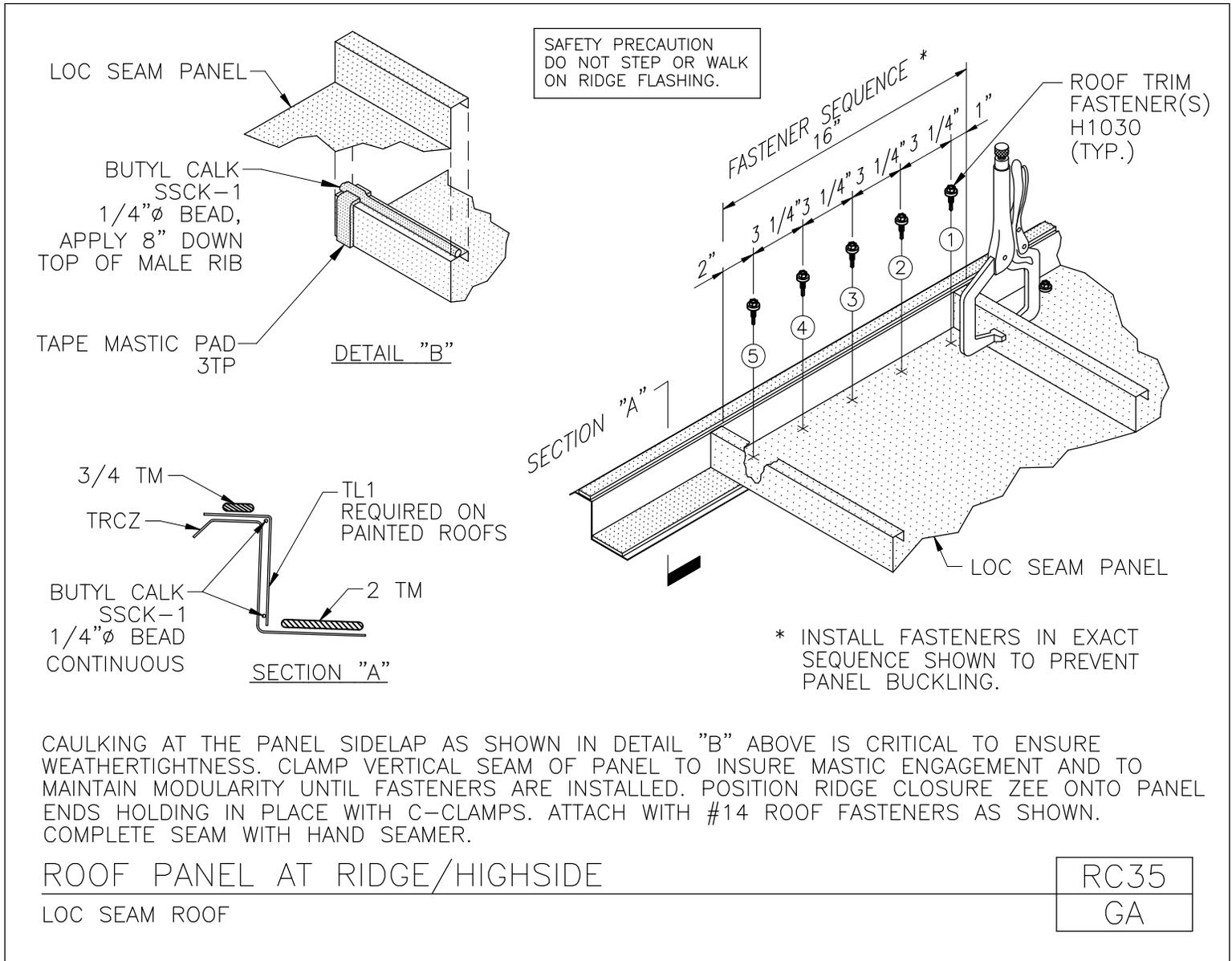
PRODUCT MANUAL

LOC SEAM PANEL

Roof Panel at Ridge/Highside

Loc Seam Panel

RC35/GA



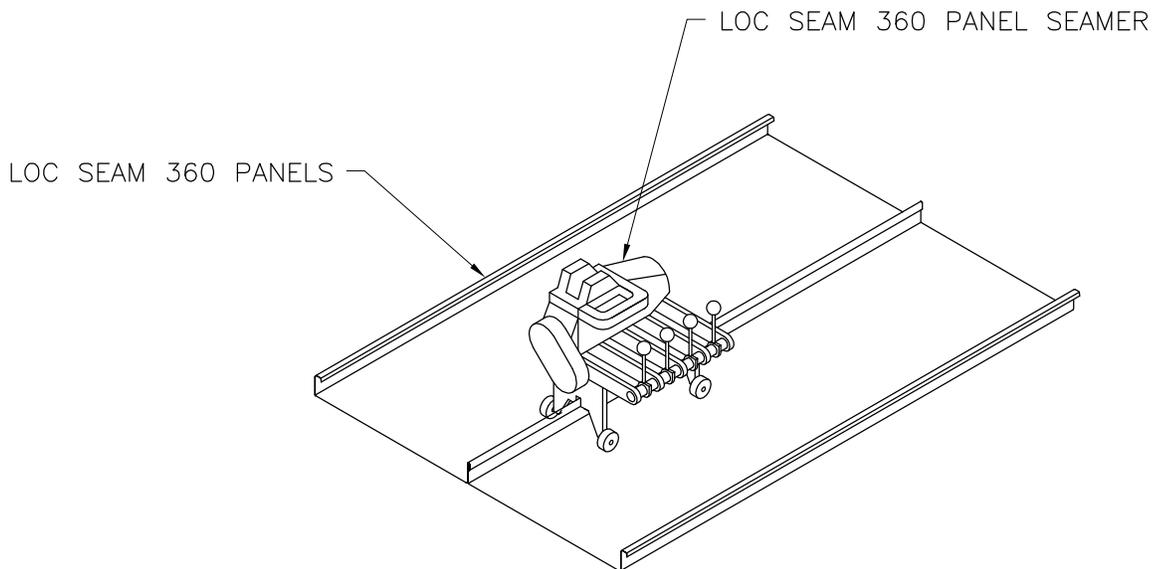
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Loc Seam 360 Panel Electric Seamer Seaming Detail

RC36A/GA

SAFETY PRECAUTION:
USE EXTREME CAUTION WHEN WORKING AT THE EAVE OF ROOF



In preparation of the seaming operation, all construction debris should be removed from the roof to prevent machine damage and/or roof damage. Maintain a constant check for proper seaming of the roof panels.

REFER TO THE OWNER'S MANUAL INCLUDED WITH THE LOC-SEAM ELECTRIC SEAMER FOR SAFE AND PRACTICAL SEAMING INSTRUCTIONS

LOC SEAM 360 PANEL ELECTRIC SEAMER SEAMING DETAIL

RC36A
GA

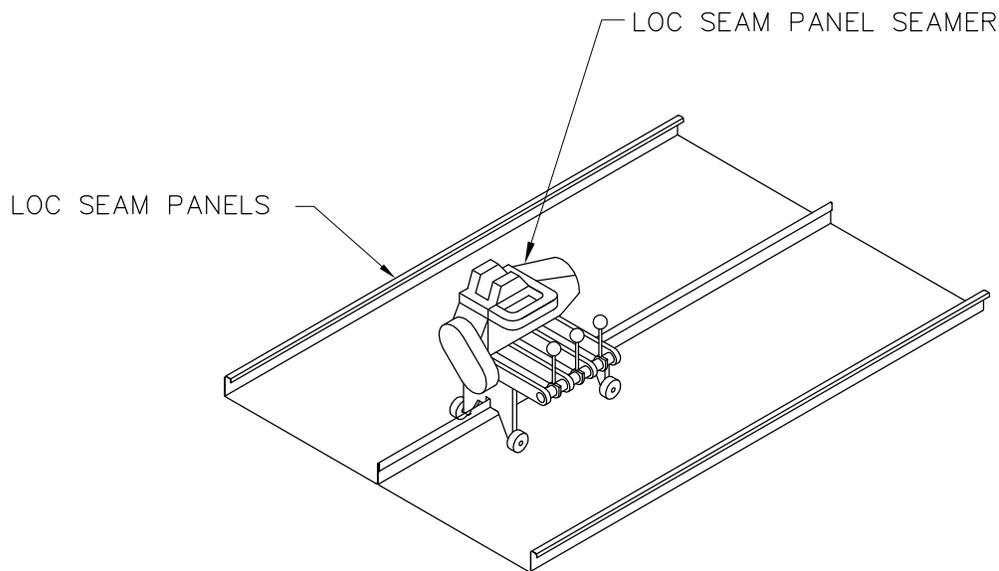
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Loc Seam Panel Electric Seamer Seaming Detail

RC36/GA

SAFETY PRECAUTION:
USE EXTREME CAUTION WHEN WORKING AT THE EAVE OF ROOF



In preparation of the seaming operation, all construction debris should be removed from the roof to prevent machine damage and/or roof damage. Maintain a constant check for proper seaming of the roof panels.

REFER TO THE OWNER'S MANUAL INCLUDED WITH THE LOC-SEAM ELECTRIC SEAMER FOR SAFE AND PRACTICAL SEAMING INSTRUCTIONS

LOC SEAM PANEL ELECTRIC SEAMER SEAMING DETAIL

RC36
GA

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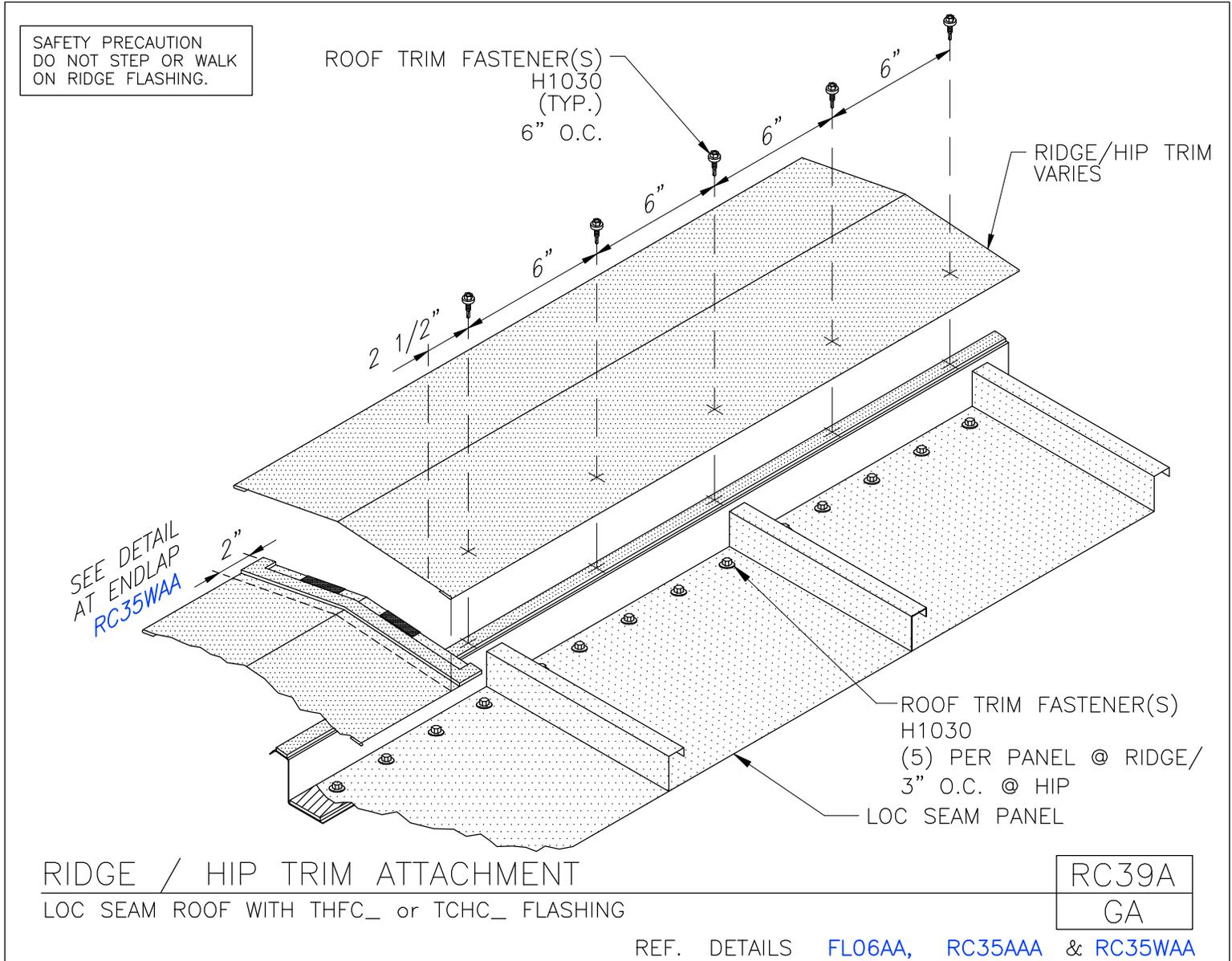
PRODUCT MANUAL

LOC SEAM PANEL

Ridge / Hip Trim Attachment

Loc Seam Roof w/ THFC_ or TCHC_ Flashing

RC39A/GA



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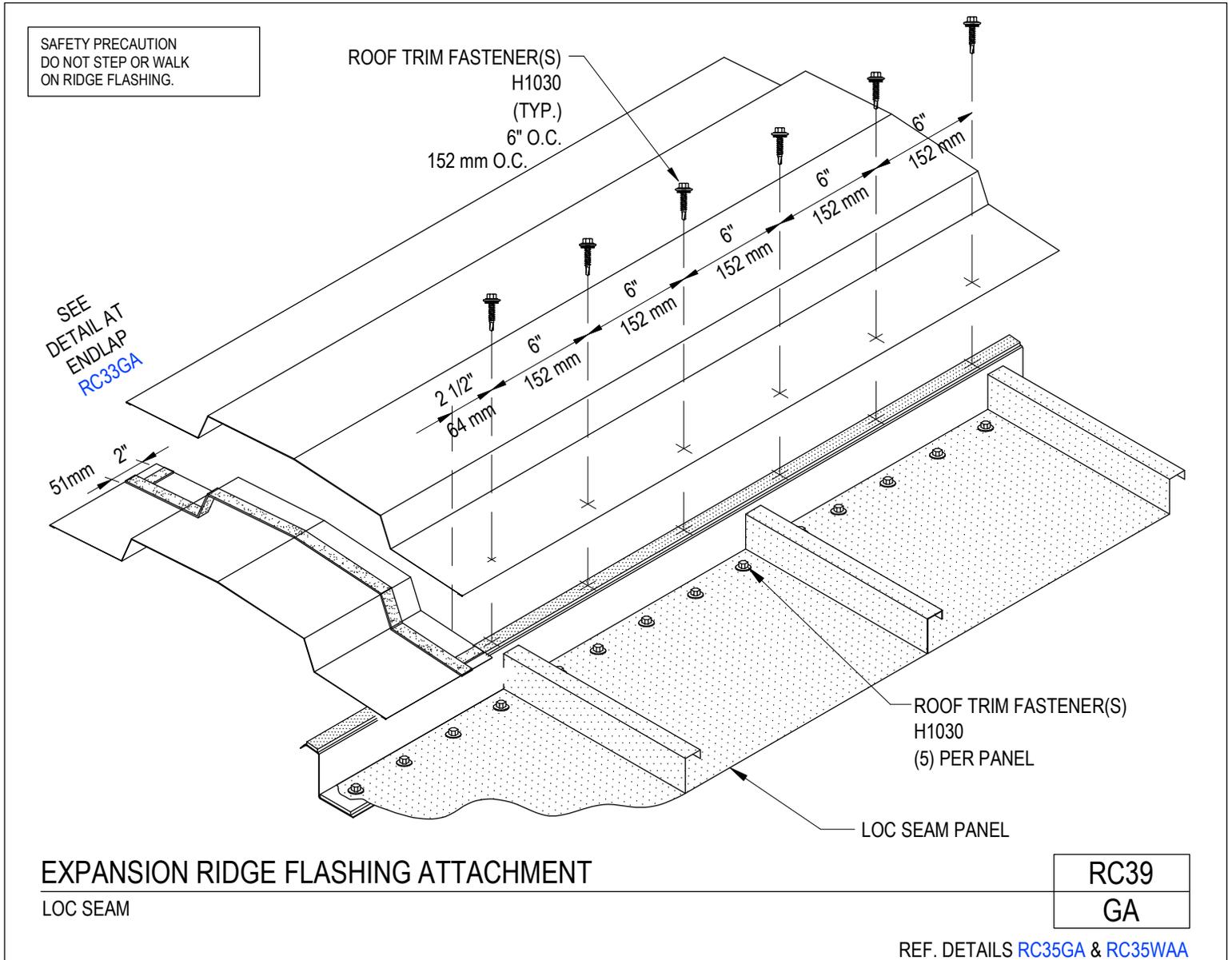
PRODUCT MANUAL

LOC SEAM PANEL

Expansion Ridge Flashing Attachment

Loc Seam

RC39/GA



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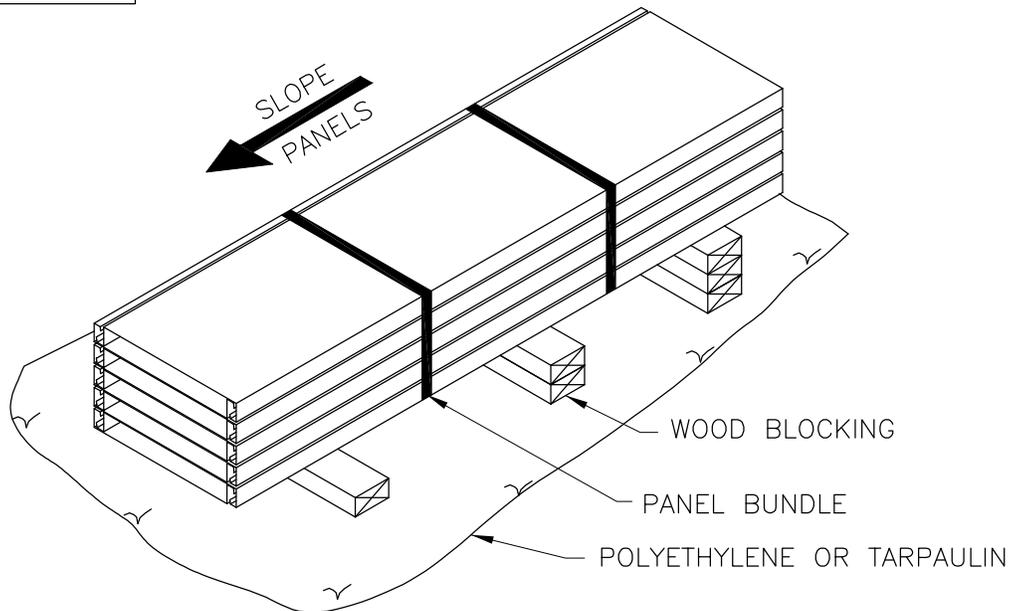
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Revised 03.05.21 (MR2021.03)

Panel Storage
Loc Seam
RC51/GA

USE WOOD BLOCKING TO ELEVATE AND SLOPE THE PANELS IN A MANNER THAT WILL ALLOW MOISTURE TO DRAIN. WOOD BLOCKING PLACED BETWEEN PANEL BUNDLES WILL PROVIDE ADDITIONAL AIR CIRCULATION. COVER THE AREA BENEATH PANELS WITH POLYETHYLENE OR A TARPAULIN TO PREVENT DIRT AND DEBRIS FROM ENTERING FEMALE SEAM.

SAFETY PRECAUTION
MAINTAIN A CLEAN AND
ORDERLY WORK AREA.



PANEL STORAGE
LOC SEAM

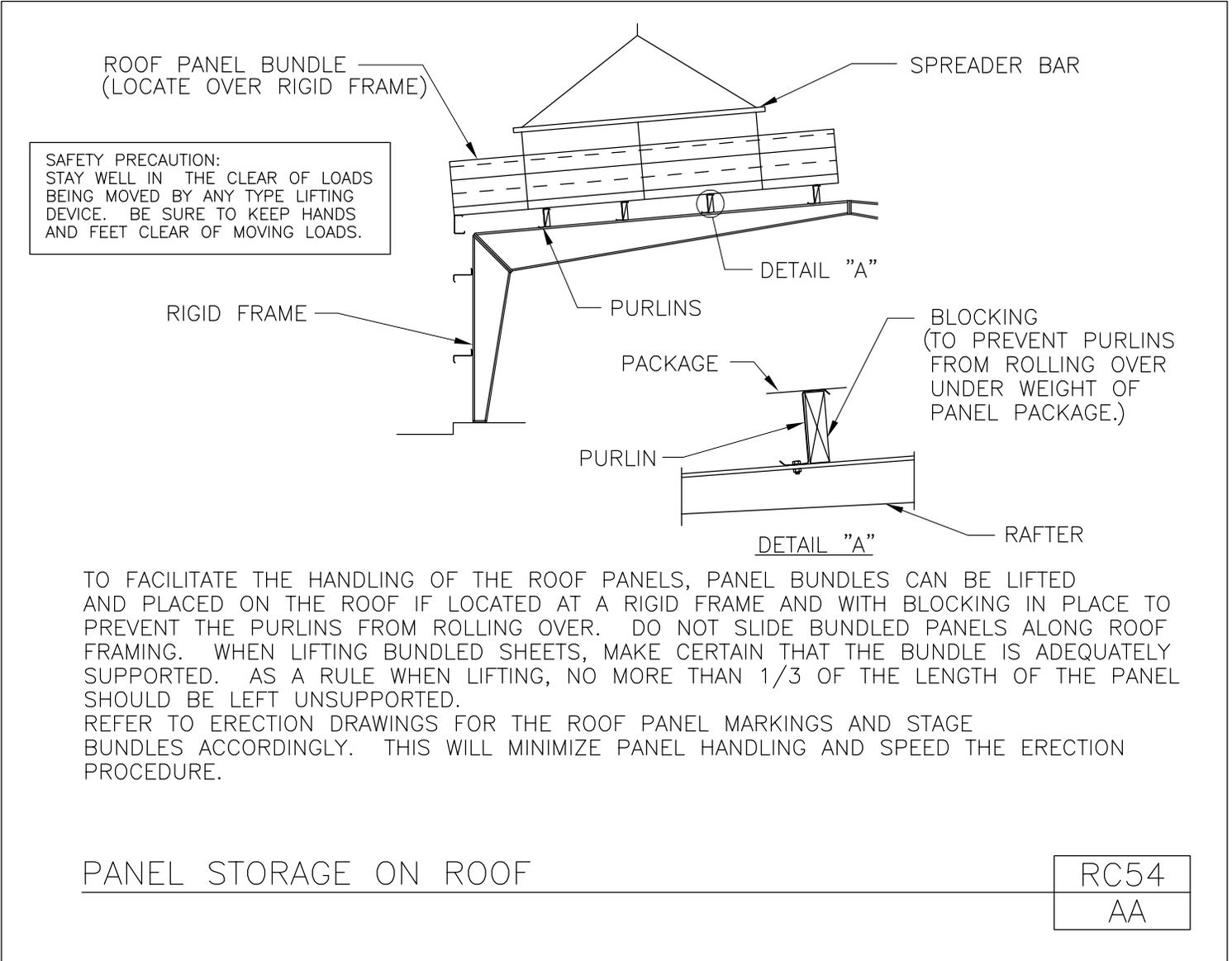
RC51
GA

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Panel Storage on Roof

RC54/AA



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PRODUCT MANUAL

LOC SEAM PANEL

Basic Parts and Pieces Loc Seam Panel RC61/GA

LSEC-1

LSEC-2T (USE WITH THERMAL BLOCK; TB2T or TB3T)

CLIP ATTACHMENT	
SECONDARY MATERIAL THICKNESS	(2) FASTENERS REQUIRED
16 GA. - 12 GA.	H1020 (H1025 w/INSULATION OVER 6")
11 GA. - 1/2"	H1070 (H1075 w/INSULATION OVER 6")

THERMAL BLOCK
TB2T or TB3T

50'-0" ROLL

1/2" x 2 1/2" x 50'-0" EPS. FOAM SPACER TAPE
FOR USE AT UNINSULATED ROOFS

LAP STIFFENER
LSLS-1 (16" PANEL)
LSLS-2 (12" PANEL)

DESCRIPTION
#12-14x1 1/4" TCP3 STRUCTURAL PREMIUM SELF DRILLING HEX HEAD FASTENER W/ WASHER, 5/16" ULTIMATE HEAD
MARK NO. H1030

APPLICATION
FOR ROOF PANEL AND FLASHING CONNECTIONS THAT UTILIZE AN 18GA. OR 16GA. FASTENER BASE FOR A SECURE WEATHERTIGHT ATTACHMENT.

DESCRIPTION
1/4-14 X 1 1/4" & 1/4-14 X 2 SELF DRILLING CARBON STEEL HEX HEAD FASTENER WITHOUT WASHER
MARK NO. H1020 & H1025

APPLICATION
GABLE ANGLE ATTACHMENT TO PURLINS AND ICE & SNOW EAVE FLASHING ATTACHMENT.

DESCRIPTION
#12-24 X 1 1/2" & #12-24 X 2 SELF DRILLING CARBON STEEL HEX HEAD FASTENER WITHOUT WASHER
MARK NO. H1070 & H1075

APPLICATION
(STEEL THICKNESSES GREATER THAN 12 GA. AND UP TO AND INCLUDING 1/2")
GABLE ANGLE ATTACHMENT TO BAR JOISTS AND CLIP ATTACHMENT.

DESCRIPTION
1/8 BLIND RIVET
MARK NO. 1/8 RIVET

APPLICATION
FLASHING LAPS AND FLASHING TO PANEL CONNECTIONS.

LOC SEAM PANELS IN GENERAL ARE KNOWN FOR THEIR TENDENCY TO RUMBLE IN HIGH WINDS IF INSULATION IS NOT USED. THE 1/2 X 2 1/2 EPS FOAM SPACER STRIP SHOULD BE USED ALONG THE ROOF PURLINS WHENEVER INSULATION IS NOT REQUIRED IN THE ROOF SYSTEM.

BASIC PARTS AND PIECES
LOC SEAM ROOF

RC61
GA

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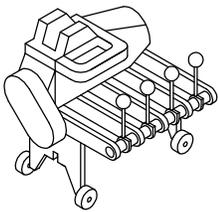
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Loc Seam 360 Erection Tools

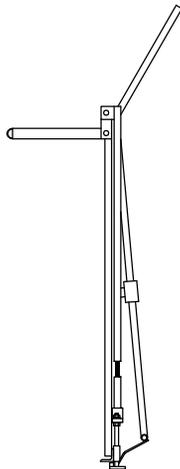
Loc Seam 360 Panel

RC62A/GA

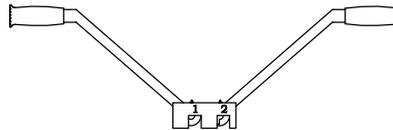
LOC-SEAM 360 ROOF SYSTEM HAS SIDELAP RIBS WHICH ENGAGE WITH THE ADJACENT PANEL TO FORM A TIGHT PENETRATION FREE CONNECTION. THE PANEL IS ATTACHED TO THE SUPPORT FRAMING BY A SPECIAL LOC SEAM PANEL CLIP WHICH IS INTERLOCKED WITHIN THE RIB AND FASTENED TO THE PURLIN WITH A SELF-DRILLING FASTENER. THE PROPER INSTALLATION OF THE PANEL WILL REQUIRE SEAMERS AND TOOLS SPECIALLY DESIGNED FOR THIS PURPOSE.



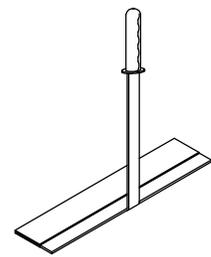
* PANEL ELECTRIC SEAMER
RC36AGA



* CRIMPING TOOL
(CLIP SEAMER)
RC68GA



* HAND SEAMER /
SEAM STARTER
RC68AGA



HEMMING TOOL
ET-RPHT
RC12GA

* AVAILABLE FOR PURCHASE OR RENTAL THROUGH;

D.I. ROOF SEAMERS
915 HIGHWAY 45
CORINTH, MS 38834
888.343.0456
WWW.EAGLESEAMERS.COM

LOC-SEAM 360 ERECTION TOOLS

LOC SEAM 360 PANEL

RC62A
GA

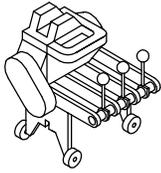
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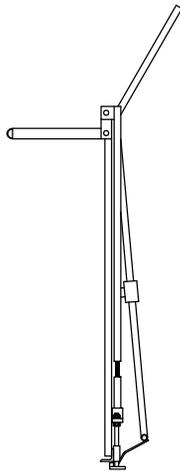
Loc Seam Erection Tools

RC62/GA

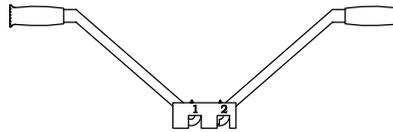
LOC SEAM ROOF SYSTEM HAS SIDELAP RIBS WHICH ENGAGE WITH THE ADJACENT PANEL TO FORM A TIGHT PENETRATION FREE CONNECTION. THE PANEL IS ATTACHED TO THE SUPPORT FRAMING BY A SPECIAL LOC SEAM PANEL CLIP WHICH IS INTERLOCKED WITHIN THE RIB AND FASTENED TO THE PURLIN WITH A SELF-DRILLING FASTENER. THE PROPER INSTALLATION OF THE PANEL WILL REQUIRE SEAMERS AND TOOLS SPECIALLY DESIGNED FOR THIS PURPOSE.



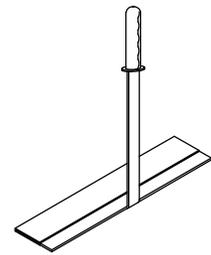
* PANEL ELECTRIC SEAMER
RC36GA



* CRIMPING TOOL
(CLIP SEAMER)
RC68GA



* HAND SEAMER /
SEAM STARTER
RC68AGA



HEMMING TOOL
ET-RPHT
RC12GA

* AVAILABLE FOR PURCHASE OR RENTAL THROUGH;

D.I. ROOF SEAMERS
915 HIGHWAY 45
CORINTH, MS 38834
888.343.0456
WWW.EAGLESEAMERS.COM

LOC SEAM ERECTION TOOLS

RC62
GA

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Panel Marking and Notching
 Loc Seam (12" & 16" Panel Widths)
 RC63/GA

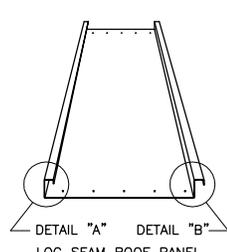
SAFETY PRECAUTION
DO NOT STEP ON RIB OF PANEL. ALWAYS STEP ON FLAT SURFACE.



MALE EDGE

DETAIL "A"

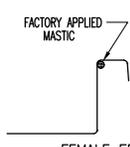
NOTE:
PANELS ARE DIMPLED AT BOTH ENDS. DIMPLES ARE USED FOR FASTENER LOCATIONS AT THE PANEL ENDLAPS ONLY.



LOC SEAM ROOF PANEL

DETAIL "A" DETAIL "B"

FACTORY APPLIED MASTIC

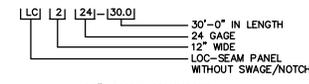


FEMALE EDGE

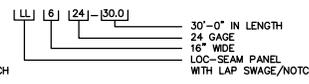
DETAIL "B"

LOC SEAM PANEL IDENTIFICATION MARK NUMBER

EXAMPLES:



12" PANEL MARKINGS

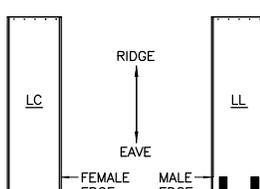


16" PANEL MARKINGS

LOC-SEAM PANELS MAY BE DELIVERED WITH TWO DIFFERENT MARKING PREFIXES. PANELS MARKED AS LC WILL NOT BE SWAGED AND NOTCHED AND WILL BE THE EAVE PANEL OF ANY SINGLE OR MULTI-PANEL RUN. PANELS MARKED LL WILL BE SWAGED AND NOTCHED FOR PANEL ENDLAPS ON THE LOWER END, AND WILL BE THE RIDGE PANEL OR THE INTERMEDIATE PANEL OF MULTI-PANEL RUNS. THESE PANELS WILL BE LOCATED ON EITHER SIDE OF THE RIDGE RESPECTIVELY.

NOTE:
ALUMINUM-COATED PANELS ARE SUBJECT TO STAINING DUE TO RESIDUE FROM BARE HANDS. ALUMINUM-COATED LINER PANELS THAT INCLUDE AN ACRYLIC FINISH DO HAVE ADDITIONAL PROTECTION, BUT IT IS LIMITED AND DETERIORATES IN A RELATIVELY SHORT TIME MAKING THAT PANEL ALSO SUBJECT TO STAINING FROM BARE HANDS. IT IS RECOMMENDED THAT GLOVES BE USED FOR ALL HANDLING OF BOTH PRODUCTS AND THAT APPLICATION OF THESE PRODUCTS BE LIMITED TO AREAS NOT EXPOSED TO TOUCH.

TYPES OF LOC SEAM PANELS



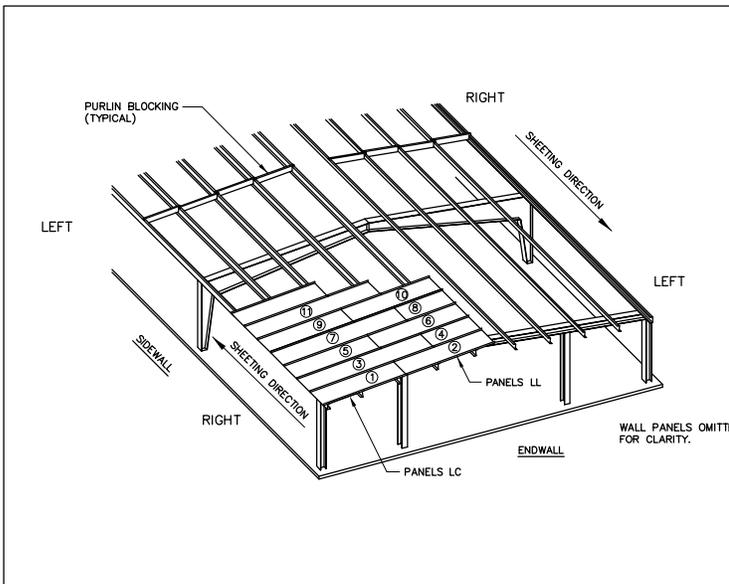
LC - UNNOTCHED, LOCATED ON EITHER SIDE OF RIDGE
 LL - SWAGED AND NOTCHED FOR PANEL LAP, LOCATED ON EITHER SIDE OF RIDGE

12" WIDE PANELS ARE NOT SWAGED.

RC63
GA

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Direction of Roof Panel Erection
Loc Seam 360 Panel Only
RC64A/GA



GABLE BUILDINGS WITHOUT PANEL ENLAPS CAN BE SHEETED SIMULTANEOUSLY FROM EITHER END OF THE BUILDING. HOWEVER, IF THE BUILDING HAS PANEL ENLAPS, THE ROOF MUST BE SHEETED RIGHT TO LEFT LOOKING UP THE SLOPE AS INDICATED ON THE BUILDING ERECTION DRAWINGS.

AFTER THE SHEETING DIRECTION HAS BEEN DETERMINED, PANELS MARKED LC ARE FOR SINGULAR PANEL RUNS OR EAVE PANELS. PANELS MARKED LL ARE RIDGE PANELS AND ANY OTHER PANELS ABOVE THE EAVE PANEL IN A MULTI-PANEL RUN. THE CROSS SECTION FRAMING SHEET OF THE ERECTION DRAWINGS SHOWS THE PANEL LAYOUT AND LENGTH.

THE SHEETING SEQUENCE FOR THE LOC-SEAM PANELS IS AS INDICATED AT LEFT. PLEASE NOTE THE PLACEMENT OF THE PANELS BY CIRCLED NUMBERS. THIS IS A SUGGESTED SEQUENCE, HOWEVER ALTERNATE SEQUENCES MAY BE CONSIDERED.

THE UPPER PANEL OF AN ENLAP (MARKED LL) WILL BE SWAGED AND NOTCHED ON THE LOWER END FOR LAPPING PURPOSES. ENLAPS OF ADJACENT PANELS ARE STAGGERED WITH THE INITIAL PANEL ENLAP.

DIRECTION OF ROOF PANEL ERECTION
LOC SEAM 360 PANEL ONLY

RC64A
GA

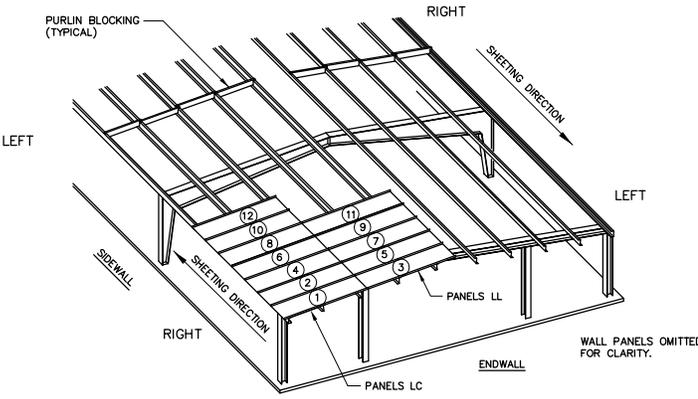
[Download the DWG file by clicking here.](#)

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Direction of Roof Panel Erection

Loc Seam

RC64/GA



GABLE BUILDINGS WITHOUT PANEL ENLAPS CAN BE SHEETED SIMULTANEOUSLY FROM EITHER END OF THE BUILDING. HOWEVER, IF THE BUILDING HAS PANEL ENLAPS, THE ROOF MUST BE SHEETED RIGHT TO LEFT LOOKING UP THE SLOPE AS INDICATED ON THE BUILDING ERECTION DRAWINGS.

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THE SHEETING SEQUENCE FOR THE LOC-SEAM PANELS IS AS INDICATED AT LEFT. PLEASE NOTE THE PLACEMENT OF THE PANELS BY CIRCLED NUMBERS. THIS IS A SUGGESTED SEQUENCE, HOWEVER ALTERNATE SEQUENCES MAY BE CONSIDERED.

THE UPPER PANEL OF AN ENLAP (MARKED LL) WILL BE SWAGED AND NOTCHED ON THE LOWER END FOR LAPPING PURPOSES. ENLAPS OF ADJACENT PANELS ARE IN LINE WITH THE INITIAL PANEL ENLAP.

WALL PANELS OMITTED FOR CLARITY.

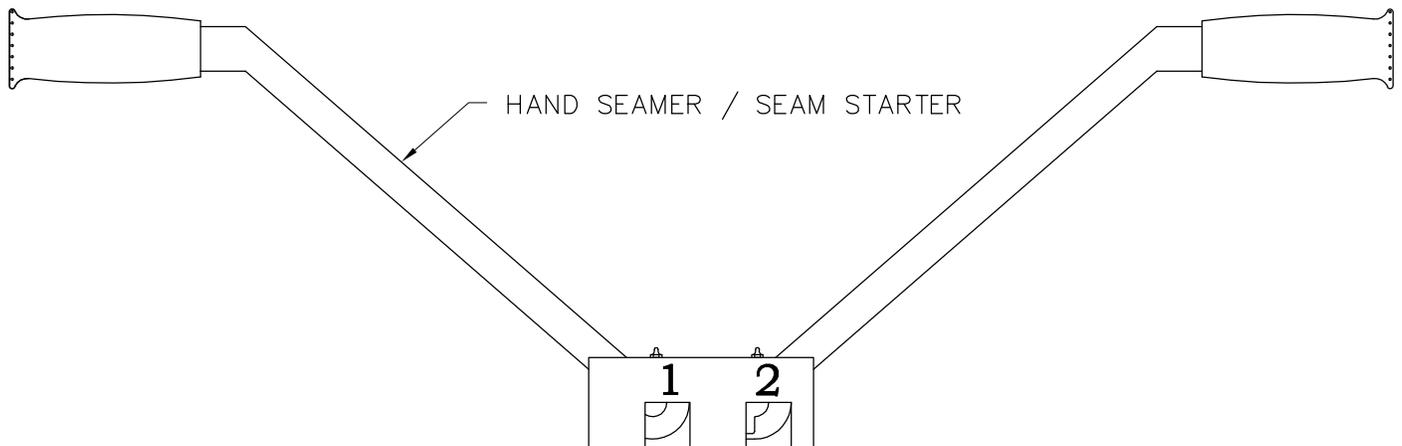
DIRECTION OF ROOF PANEL ERECTION	RC64
LOC SEAM	GA

[Download the DWG file by clicking here.](#)

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Loc Seam/Loc Seam 360 Panel Hand Seamer Tool

RC68A/GA



Shown above is the Hand Seamer tool. This tool is used at different locations prior to electrically seaming the roof.

PHASE 1 – 90° BEND
PHASE 2 – 360° BEND

**REFER TO THE OWNER'S MANUAL INCLUDED WITH THE LOC-SEAM /LOC SEAM 360 PANEL
HAND SEAMER / SEAM STARTER FOR SAFE AND PRACTICAL SEAMING INSTRUCTIONS**

LOC SEAM / LOC SEAM 360 PANEL HAND SEAMER TOOL

RC68A
GA

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**AMERICAN
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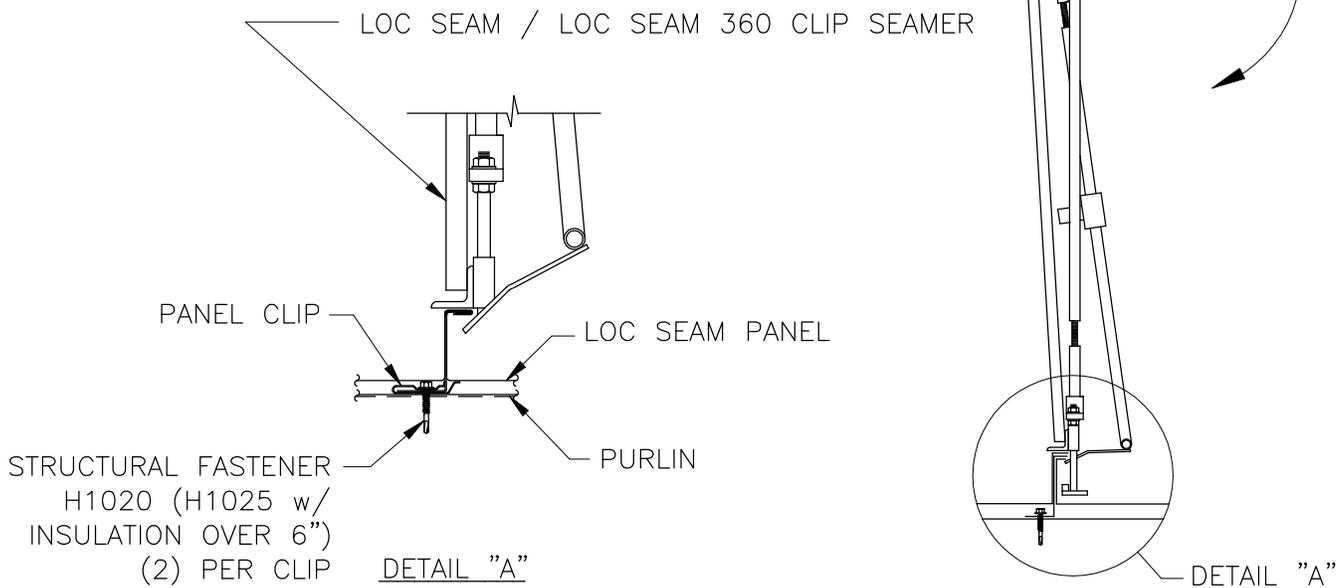
PRODUCT MANUAL

LOC SEAM PANEL

Loc Seam/Loc Seam 360 Clip Seamer

RC68/GA

SAFETY PRECAUTION
WORKERS SHOULD MAINTAIN A CONSTANT
AWARENESS OF THEIR LOCATION IN
RELATION TO THE ROOF EDGE WHEN
USING THE VARIOUS SEAMING TOOLS.



SEAMING DETAIL AT PANEL CLIP

Shown above is the application of the Loc Seam / Loc Seam 360 Clip Seamer

**THIS TOOL MUST BE USED AT ALL CLIP LOCATIONS PRIOR TO
ELECTRICALLY SEAMING THE ROOF.**

LOC SEAM / LOC SEAM 360 CLIP SEAMER

RC68
GA

[Download the DWG file by clicking here.](#)

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Erection Notes
Loc Seam Panel
RC91/GA

ERECTION NOTES:

1. ALL AREAS WHERE MASTIC IS TO BE APPLIED SHOULD BE WIPED CLEAN WITH A MILD DETERGENT OR AN ALL PURPOSE CLEANER BEFORE MASTIC APPLICATION. THIS WILL ENSURE A GOOD SEALING SURFACE AND IMPROVE WEATHER TIGHTNESS.
2. THE BLANKET INSULATION MANUFACTURER RECOMMENDS THAT DOUBLE SIDED TAPE BE USED TO SECURE THE INSULATION TO THE EAVE. THE METAL BUILDING SUPPLIER IS NOT RESPONSIBLE FOR THE INSTALLATION OR ATTACHMENT OF THE INSULATION.
3. DO NOT USE THE DIMPLES IN THE END OF THE PANELS TO LOCATE FASTENERS AT THE EAVE. DIMPLES ARE FOR THE FASTENERS AT THE PANEL ENDLAPS ONLY.
4. ALL EXPOSED FASTENERS SHOULD PENETRATE THE SEALANT FOR THE MOST WEATHER TIGHT CONNECTION.
5. WHEN FIELD CUTTING PANELS OR TRIM DO NOT USE ABRASIVE SAWS OR OTHER CUTTING METHODS WHICH PRODUCE HOT METAL PARTICLES OR BURN THE CUT EDGES. THESE METHODS WILL DAMAGE THE PAINTED AND GALVALUME FINISH AND VOID ANY WARRANTIES. USE DOUBLE CUT SHEARS, NIBBLERS OR OTHER CUTTING DEVICES WHICH DO NOT PRODUCE HOT METAL PARTICLES OR BURNED EDGES.

ERECTION NOTES

LOC SEAM

RC91

GA

[Download the DWG file by clicking here.](#)

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